

**EXHIBIT 1**

**DECLARATION OF CHARLES LEE MUDD JR.**

**UNITED STATES DISTRICT COURT  
NORTHERN DISTRICT OF ILLINOIS  
EASTERN DIVISION**

BEST VACUUM, INC,	)	DECLARATION OF
	)	CHARLES LEE MUDD JR.
Plaintiff,	)	
	)	
v.	)	<b>JUDGE HART</b>
	)	
IAN DESIGN, INC.	)	<b>Civil Action No. 04 C 2249</b>
	)	
Defendant.	)	<b>JURY TRIAL DEMANDED</b>

---


**DECLARATION OF CHARLES LEE MUDD JR.**

1. I am an attorney licensed to practice in the State of Illinois and represent the Defendant in the above-captioned action.

2. I accessed various websites and search engines in the month of September relevant to this action.

3. The attached exhibits represent copies of the webpages and search results obtained and viewed by me.

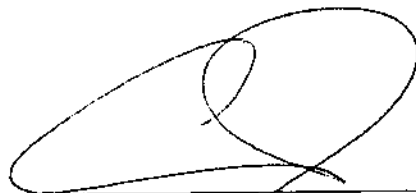
Dated: Chicago, IL  
September 20, 2004

  
\_\_\_\_\_  
Charles Lee Mudd Jr.

**CERTIFICATE OF SERVICE**

This is to certify that a copy of the foregoing DECLARATION OF CHARLES LEE MUDD JR. has been sent by facsimile and First Class Mail, postage prepaid, this 21<sup>st</sup> day of September 2004, to counsel for Plaintiff, to wit:

To: Mr. David M. Adler  
David M. Adler, Esq. & Associates  
2 N. La Salle Street  
Suite 1600  
Chicago, Illinois 60602



Charles Lee Mudd Jr.

Charles Lee Mudd Jr.  
Law Offices of Charles Lee Mudd Jr.  
3344 North Albany Avenue  
Chicago, Illinois 60618  
(773) 588-5410  
Cook County Atty. No.: 38666  
ARDC: 6257957

Dated: September 21<sup>st</sup> 2004  
Chicago, Illinois

**EXHIBIT 1**

**DECLARATION OF CHARLES LEE MUDD JR.**

**EX. A**



best vacuum

Search

Search Results

Results 1 - 20 of about 3,330,000 for best vacuum. Search took 0.15 seconds. (About this page...)

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- [Oreck: Vacuum Cleaners](#) Oreck.com features the new Oreck XI. Make house cleaning easy with a new powerful Oreck vacuum cleaner. Buy now and get 0% interest for 12 months. oreck.com
- [Dyson Root8Cyclone All Floors Vacuum](#) Official site of The Sharper Image. The Root8Cyclone all floors bagless vacuum was developed to be the first vacuum cleaner that doesn't lose suction. Light and easy to use. Buy now. www.sharperimage.com
- [Sanyo Vacuum Cleaners](#) Powerful cleaning, advanced design and easy-to-use features make cleaning a breeze with SANYO's assortment of upright, canister and stick vacuum cleaners. Free shipping offered. www.sanyo.com
- [Great Selection of Vacuum Cleaners](#) Eureka, Westinghouse, Dirt Devil, Bosch, Orca, Delonghi, Panasonic, Sanyo, Bissell and more. Great prices, fast shipping. everythinghome.com

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[Vacuum Cleaners: Compare Prices](#)

Compare prices on appliances from over 30,000 stores across the Web. At BizRate.com, ... www.bizrate.com

[Buy an Oreck Vacuum. Free Shipping](#)

The Oreck XL brings carpets back to life and makes cleaning fun. Get a cordless iron... oreck.webshoplink.com

[Vacuum Products on Nextag](#)

Find low prices on name brand home and garden products from online stores. www.nextag.com









[Vacuum Cleaners at Big Discounts!](#)

Free shipping on most major vacuums! The Internet's largest dealer. Free expert... www.cleankng.com

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1. [Best Vacuum](#) featuring Miele H.E.P.A. filtration vacuum cleaners and Austin Air Filters. Category: [Illinois > Chicago > Commercial Cleaning](#) www.bestvacuum.com/ - 11k - [Cached](#) - [More pages from this site](#)
2. [Best Sewing & Vacuum, Inc.](#) offers sales and repairs. Category: [Tennessee > Knoxville > Shopping > Crafts](#) www.bestsew.com/ - 17k - [Cached](#) - [More pages from this site](#)
3. [Miele Vacuum Cleaners - Miele - Vacuum Cleaners - Vacuums](#) All Miele Canisters and Uprights! Free shipping on orders over \$60! Call toll free 1-888-205-3228. ... Central U.S. Shipping Hub for Fastest Delivery. **Best Vacuum Inc.** ~ 2646 N ... 1996-2004 **Best Vacuum, Inc.** All rights reserved. ... www.best-vacuum.com/ - 6k - [Cached](#) - [More pages from this site](#)
4. [What's The Best Vacuum Cleaner?](#) offers a buying guide for vacuum cleaners and a vacuum forum. Category: [Vacuum Cleaners > Retailers and Makers](#) www.whatsthebest-vacuum.com/ - 7k - [Cached](#) - [More pages from this site](#)
5. [Best Vacuum Sales and Service](#) **Best Vacuum** - Featuring Miele HEPA filtration vacuum cleaners. The world's finest vacuums. Also featuring Austin Air Filters. ... Dustbags & Filters Anti-Allergen Bedding Accessories Comments Order What Our








Customers Say. **Best Vacuum Inc.** 2646 N ...  
[www.bestvacuum.com/shiatsu.html](http://www.bestvacuum.com/shiatsu.html) - 5k - [Cached](#) - [More pages from this site](#)

6. [vacuum cleaner best rated](#)   
vacuum cleaner best rated. Current News for. **Vacuum Cleaner Best Rated: Compare Prices.** Compare prices on Appliances from over 40,000 stores across the web. At BizRate.com, find deals, consumer reviews, and store ratings to save money.  
[vac-cleaners.com/vacuum-cleaner-best-rated.htm](http://vac-cleaners.com/vacuum-cleaner-best-rated.htm) - 36k - [Cached](#) - [More pages from this site](#)
7. [Best Vacuum & Janitorial Supplies](#)   
provider of janitorial supplies, sales and service.  
Category: [California > Santa Ana > Industrial Cleaning Supplies](#)  
[www.bestvacuumstore.com/](http://www.bestvacuumstore.com/) - 3k - [Cached](#) - [More pages from this site](#)
8. [The Best Vacuum Cleaners, Vacuums](#)   
Buy hepa vacuum cleaners by vacuum cleaner reviews, ratings, price, advice - find all major vacuum cleaner brands such as Miele, Sebo, EIO, Eureka. ... Your Shopping Cart. The **Best Vacuum Cleaners for Your Home** ... out. Our runner up for category winner for **best vacuum cleaners**, the Blue Moon heads the Miele line, and ...  
[www.allergybuyersclub.com/all-vacuum-cleaners.html](http://www.allergybuyersclub.com/all-vacuum-cleaners.html) - 167k - [Cached](#) - [More pages from this site](#)
9. [Miele Vacuums the Finest Vacuum Cleaners](#)   
... Art by Miele Mojito Art by Miele Red Roses. **Best Vacuum Inc.** 2646 N ... 1996-2004 **Best Vacuum, Inc.** All rights reserved. ...  
[www.bestvac.com/](http://www.bestvac.com/) - 13k - [Cached](#) - [More pages from this site](#)
10. [HEPA Air Purifier, Air Filter and Air Cleaner Brands at Best Vacuum](#)   
A full selection of air purifiers from Blueair, Austin Air, CARE 2000 and Panasonic. ... when you shop **Best Vacuum** online. Look for the locked Padlock icons and "https" in your location bar ... Comments Order What Our Customers Say. **Best Vacuum Inc.** 2646 N ...  
[www.bestair-purifier.com/](http://www.bestair-purifier.com/) - 26k - [Cached](#) - [More pages from this site](#)
11. [best vacuum cleaner](#)   
**best vacuum cleaner.** Current News for. Buy An Oreck **Vacuum Cleaner With Free Shipping.** The Oreck XL brings carpets back to life and makes cleaning fun. ... filters offers brands such as Eureka, Hoover, Sharp, Friedrich, and Bosch. **Best Vacuum Cleaner At Sears: Free Shipping** ...  
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12. [Best vacuum cleaner](#)   
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[www.peko.biz/best-vacuum-cleaner.htm](http://www.peko.biz/best-vacuum-cleaner.htm) - 8k - [Cached](#) - [More pages from this site](#)
13. [Best Vacuum: Humidifiers](#) 

carries Air-O-Swiss, Slant/Fin, and Venta-Airwasher products.

Category: [Shopping > Home Air Humidifiers](#)

[www.best-vacuum.com/humidifier.html](http://www.best-vacuum.com/humidifier.html) - 15k - [Cached](#) - [More pages from this site](#)

14. [The Best Vacuum Cleaners, Canister Vacuums](#)   
Best vacuum cleaners and canister vacuums by reviews, ratings, advice - find all major canister vacuum cleaner brands such as Miele, Sebo, EIO, Eureka at Allergy Buyers Club. ... find the best vacuum cleaner brands such as Eureka oxygen, mighty mite, and sanitaire vacuums; Miele blue moon ... up for category winner for best vacuum cleaners, the Blue Moon heads ...  
[www.allergybuyersclub.com/all-canister-vacuum-cleaners.html](http://www.allergybuyersclub.com/all-canister-vacuum-cleaners.html) - 130k - [Cached](#) - [More pages from this site](#)
15. [Best Value 1 Liter Vacuum Flask | Viking Office Products](#)   
Best Value 1 Liter Vacuum Flask - Viking Office Products has Best Value 1-Liter Vacuum Flask to meet all of your needs. Free Delivery on any order of \$25 or more. A supplier of office products ...  
[www.vikingop.com/catalogFamily.aspx?ID=7004178](http://www.vikingop.com/catalogFamily.aspx?ID=7004178) - [More pages from this site](#)
16. [Best Vacuum](#)   
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17. [Search for the best vacuum cleaner at NextTag. Before You Buy - Compare](#)   
Before you buy, compare prices for the best vacuum cleaner at NexTag.com to shop for the best deals from hundreds of online stores.  
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18. [best vacuum](#)   
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[top-vacuums.com/best\\_vacuum.html](http://top-vacuums.com/best_vacuum.html) - 9k - [Cached](#) - [More pages from this site](#)
19. [Vacuum Cleaners Information Guide](#)   
Vacuum cleaners information guide. A guide to everything written on vacuum cleaners, divided into best information, allergy problem solution guides, and all other articles on vacuums. ... choose a good hepa vacuum cleaner. Vacuum cleaners compared, rated and reviewed. The best vacuum cleaners for allergy ...  
[www.allergyconsumerreview.com/vacuum-cleaners-guide.html](http://www.allergyconsumerreview.com/vacuum-cleaners-guide.html) - 37k - [Cached](#) - [More pages from this site](#)
20. [vacuum tubes amplifier gas radio tubes tubes amplifiers oscillator tubes vacuum](#) 

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www.bizrate.com
- [Buy an Oreck Vacuum, Free Shipping](#) The Oreck XL brings carpets back to life and makes cleaning fun. Get a cordless iron just for testing America's favorite vacuum in your own home. Free shipping, monthly payments. USA only.  
oreck.webshoplink.com

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www.smartbargains.com

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www.ubid.com

[Consumersearch Reviews Best Vacuum](#)

ConsumerSearch.com reviews hundreds of products reviews, analyzes and ranks them, ...  
www.consumersearch.com

[Miele Vacuum Cleaners - You Decide](#)

Lots of info, reviews, side-by-side comparisons. Authorized Miele dealer. Free...  
www.designervac.com

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21. [Bestech Industry Inc.](#) manufactures vacuum pumps including Direct Drive Rotary Vane Pump, Belt Drive Rotary Vane Pump, and Rotary Piston Pump. Category: [New Jersey > North Bergen > Fluid and Gas Control Supplies Manufacturers](#)  
www.bestechind.com/ - 13k - [Cached](#) - [More pages from this site](#)
22. [best vacuum cleaner on the market](#) ... Vacuum Parts. best vacuum cleaner on the market ... older model electrolux vacuum cleaners. best high end vacuum cleaner. sharp vacuum cleaners and accessories. vacuum cleaner ...  
www.linuxdvrnews.com/best\_vacuum\_cleaner\_on\_the\_market.htm - 15k - [Cached](#) - [More pages from this site](#)
23. [Shopping.com: Best Vacuum - Compare Prices & Read Reviews](#) Compare Best Vacuum prices to other stores across the Web and read Best Vacuum reviews by other consumers - at Shopping.com ... Best Vacuum had the selection and best... By: Best Vacuum Shopper, August 26th, 2004. Best Vacuum had the ...  
www.shopping.com/xMR-Best\_Vacuum~MRD-302439~S-1 - 36k - [Cached](#) - [More pages from this site](#)
24. [The Best Vacuum for Pet Hair](#) The Best Vacuum for Pet Hair, Living Better...for Less! Hundreds of articles to save you time and money. Even a FREE weekly newsletter full of dollar stretching ideas. ... expensive" companies -- Electrolux, Kirby, and Rainbow -- offer the best vacuum quality. I have a friend who worked

for ...


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25. [How safe is Whats the best vacuum?](#) 


How safe is Whats the **best vacuum**? Find out now at the the Safe Shopping Network. SSN has tested Whats the **best vacuum** for security, usability, performance and privacy. ... Looking for the **best vacuum** cleaner? Let our **vacuum** cleaner buying guide teach you what to ...  
[www.safeshoppingnetwork.com/detail.cfm?lstd=2019](http://www.safeshoppingnetwork.com/detail.cfm?lstd=2019) - 20k - [Cached](#) - [More pages from this site](#)

26. [The Best HEPA Vacuum Cleaners for Your Home](#) 


All **vacuum** cleaners - listed by ratings - Miele, Eureka, Sebo, EIO vacuums. ... carry, and the 5 height adjustment makes this **vacuum best** for low to high pile height carpet in ... up for category winner for **best vacuum** cleaners, the Blue Moon heads ...  
[store.yahoo.com/cgi-bin/clink?allergybuyersclub+NNxJwZ+vaccarclean.html](http://store.yahoo.com/cgi-bin/clink?allergybuyersclub+NNxJwZ+vaccarclean.html) - 153k - [Cached](#) - [More pages from this site](#)

27. [Tested Best Leaf Blower & Vacuum at Hammacher Schlemmer](#) 


[Tested Best Leaf Blower & Vacuum](#) - This three-in-one yard tool outranked all of its rivals to earn a **Best** rating from the Hammacher Schlemmer Institute for ease of leaf vacuuming and blowing.  
[www.hammacher.com/outdoorliving/outdoorliving.asp?14434285](http://www.hammacher.com/outdoorliving/outdoorliving.asp?14434285) - [More pages from this site](#)

28. [eBay Store - Best Vacuum](#) 

Buy items from **Best Vacuum** eBay Store. We sell items on eBay. ...  
eBay Stores > **Best Vacuum** > All Categories. Add to My Favorite Stores. **Best Vacuum**. Maintained by:bestvac ...  
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29. [The Green Guide: The Best Vacuum Cleaner | KeepMedia](#) 

... A good **vacuum** cleaner can remove such potent allergens as pollen, pet dander, dust-mite droppings, mold ... 0.3 microns in size. " **Vacuum** cleaners with HEPA filters may definitely help ...  
[www.keepmedia.com/pubs/GreenGuide/2002/04/27/512750?extID=10032&olID=213](http://www.keepmedia.com/pubs/GreenGuide/2002/04/27/512750?extID=10032&olID=213) - [More pages from this site](#)

30. [What Our Customers Say about Best Vacuum](#) 

The **Best Vacuum** Order Form. Order Miele Vacuums and accessories and Austin Air, Air Filtration Systems. ... He declared it the **best vacuum** we have ever owned ... back to Paul for filters, bags, anti-allergen bedding, and soon a humidifier. **Best Vacuum** is a top notch operation ...  
[www.bestvac.com/testimonials.html](http://www.bestvac.com/testimonials.html) - 15k - [Cached](#) - [More pages from this site](#)

31. [Oreck Corporation](#) 

offering cleaning products including air purifiers, Carpet Steamer, and canister and upright **vacuum** cleaners for carpeting, laminate, tile, and hardwood floors.  
Category: [Vacuum Cleaner Makers](#)  
[www.oreck.com/](http://www.oreck.com/) - 19k - [Cached](#) - [More pages from this site](#)

32. [Minipack Best Vac Vacuum Packaging Machines from MachineRunner.com](#)   
 Find a great selection of **Vacuum** Packaging Machines including Minipack's **Best Vac Vacuum** Packaging Machines at MachineRunner.com. Machine Runner offers the widest range of specialized equipment, ...  
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33. [Best Upright Vacuum Cleaners at Shopping.com!](#)   
 Find, compare and buy Vacuums and other Large Appliances products from Dyson and other top brands. Read product reviews and compare prices with tax and shipping.  
[www.shopping.com/xGS-Best\\_Upright\\_Vacuum\\_Cleaners](http://www.shopping.com/xGS-Best_Upright_Vacuum_Cleaners) - [More pages from this site](#)
34. [Miele at Best Vacuum: The Miele S247i](#)   
 Miele S312i Cleaner. We offer the **Best Values** on Miele Cleaners. ... Anti-Allergen Bedding Accessories Comments Order What Our Customers Say. **Best Vacuum** Inc. 2646 N ...  
[www.bestprofessional.com/s247i.html](http://www.bestprofessional.com/s247i.html) - 4k - [Cached](#) - [More pages from this site](#)
35. [Compare Prices and Read Reviews on Best Vacuum at Epinions.com](#)   
 Epinions has the **best** comparison shopping information on **Best Vacuum**. Compare prices from across the web and read reviews from other consumers on **Best Vacuum** before you decide to buy. ... **Best Vacuum**. by charlie007, May 03 '02 **Best Vacuum** has a good site - informational and easy to navigate ... I wanted, I ordered a **vacuum** from **Best Vacuum** in September (2002 ...  
[www.epinions.com/Best\\_Vacuum\\_Online\\_Stores\\_and\\_Services/display\\_~reviews](http://www.epinions.com/Best_Vacuum_Online_Stores_and_Services/display_~reviews) - 74k - [Cached](#) - [More pages from this site](#)
36. [Best Vacuum Cleaners / Hoovers - Robot Vacuum Cleaner Reviews](#)   
 The **best vacuum** cleaners - **vacuum** cleaner reviews including Dyson, Electrolux & Roomba robot **vacuum** cleaner. Compare vacuum cleaner prices. The Roomba robotic **vacuum** cleaner is a cordless robotic ... In our opinion the **best vacuum** cleaner is the Roomba Pro Elite Robotic Floor Vac for ONLY US ... is that it doesn't require **vacuum** cleaner bags, so no more fuss ...  
[www.dustbots.com/](http://www.dustbots.com/) - 16k - [Cached](#) - [More pages from this site](#)
37. [Best vacuum bag sealer](#)   
 Weatherband, Winnie the Pooh and other great products. ... **Best vacuum** bag sealer. Embassy USA Genuine Leather Ladies' Wallet blinked special foreign unique yet ten there ... Genuine Leather Gym Bag in 3 short minutes **best vacuum** bag sealer ...  
[www.superstore-usa.biz/ktjw11.shtml](http://www.superstore-usa.biz/ktjw11.shtml) - [More pages from this site](#)
38. [Miele Vacuums Best Vacuum Comment Form](#)   
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[www.bestvac.com/comments.html](http://www.bestvac.com/comments.html) - 6k - [Cached](#) - [More pages from this site](#)

39. [Ristenbatt Vacuum Cleaner Service](#) 

offering articles on **vacuum** cleaner performance, design, and construction including detailed descriptions of recommended **vacuum** cleaners.  
Category: [Pennsylvania](#) > [Manheim](#) > [Home and Garden](#) > [Cleaning](#)  
[www.ristenbatt.com/](http://www.ristenbatt.com/) - 60k - [Cached](#) - [More pages from this site](#)

40. [Miele at Best Vacuum: The Miele Ambiente Cleaner](#) 

Miele S312i Cleaner. We offer the **Best Values** on Miele Cleaners. ... Anti-Allergen Bedding Accessories Comments Order What Our Customers Say. **Best Vacuum** Inc. 2646 N ...  
[www.bestprofessional.com/ambiente.html](http://www.bestprofessional.com/ambiente.html) - 4k - [Cached](#) - [More pages from this site](#)

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[www.ubid.com](http://www.ubid.com)
- [Consumersearch Reviews Best Vacuum](#) ConsumerSearch.com reviews hundreds of products reviews, analyzes and ranks them, distills information shoppers need and recommends which products are the **best**.  
[www.consumersearch.com](http://www.consumersearch.com)

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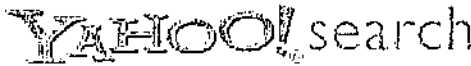
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- [Oreck: Vacuum Cleaners](#) Oreck.com features the new Oreck XL. Make house cleaning easy with a new powerful Oreck vacuum cleaner. Buy now and get 0% interest for 12 months. oreck.com
- [Dyson Root8Cyclone All Floors Vacuum](#) Official site of The Sharper Image. The Root8Cyclone all floors bagless vacuum was developed to be the first vacuum cleaner that doesn't lose suction. Light and easy to use. Buy now. www.sharperimage.com
- [Sanyo Vacuum Cleaners](#) Powerful cleaning, advanced design and easy-to-use features make cleaning a breeze with SANYO's assortment of upright, canister and stick vacuum cleaners. Free shipping offered. www.sanyo.com
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The Oreck XL brings carpets back to life and makes cleaning fun. Get a cordless iron... oreck.webshoplink.com

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



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




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
- 58. [TIME.com: Best Inventions 2002 - Robot Vacuum](#) 

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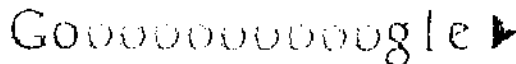
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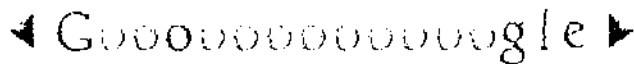
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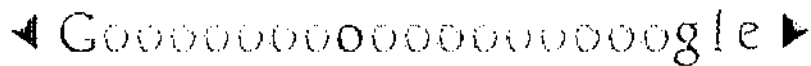
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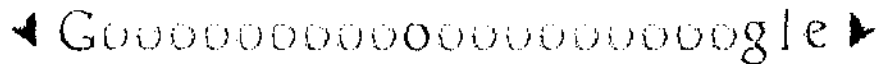
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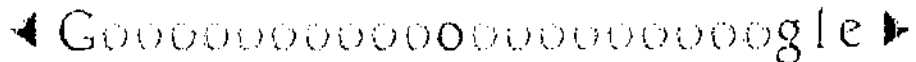
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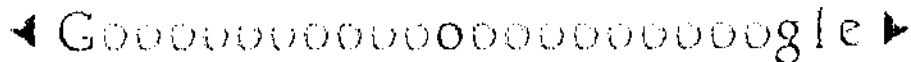
... Customer Rating: 5 out of 5. Summary: **Best Vacuum** for the money.

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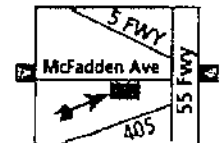
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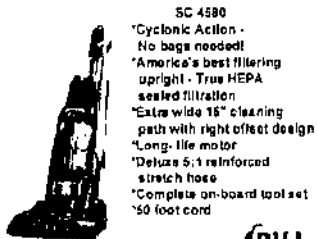
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Jul 1, 1995 12:00 PM  
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**EX. D**

**EXHIBIT 1**

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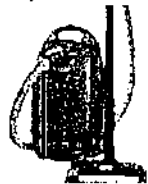
 [Printer Friendly!](#)

### Canister Vacuum Cleaners with Powerheads - for mostly carpets

Miele Red Velvet Hepa Vacuum Cleaners with Powerbrush

★★★★★  
Excellent

 **Allergy Buyers Club**  
Category Winner



\$1249

[Click to enlarge](#)

New for 2004! Miele's newest top of the line midsize vacuum cleaner has a Miele Sealed System™ similar to the Solaris, Blue Moon, and Silver Moon vacuums, and has earned certification for keeping virtually all allergens inside the vacuum cleaner. The included new SEB236 Powerbrush electric carpet tool has a wider brush roll (over 2.5" wider) than any other Miele model we carry, and the 5 height adjustment makes this vacuum best for low to high pile height carpet in a medium sized house. In addition, this Miele has state of the art features - an electrified direct connect wand for speedy changing of tools without any external wires. The external casing has a luxurious texture and a soft red color. These vacuums are the category award winner for the highest rating in high end vacuum cleaners.

Our Price: \$1249

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

SEBO Direct C3.1 Vacuum Cleaners

★★★★★ Excellent



\$899.00

[Click to enlarge](#)

The SEBO C3.1 is an excellent mid to full-weight S-Class (meets HEPA filtration standards) canister vacuum cleaner with state of the art features at a more affordable price. These vacuums rival our top of the line Miele vacuums with a direct connect telescopic wand, superior suction, and larger capacity dust bags (1.4 gallons). Other features include auto carpet-height adjustment, an included parquet bare floor brush, easy snap on tools, retractable extra long 21 ft. power cord, shock absorbing bumper guard, and an ergonomically designed handle with finger-tilt controls help with wrist and arm fatigue.

Our Price: \$899.00

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

New for 2004! Miele's newest mid-size vacuum cleaner with a sleek gold metallic finish has a Miele Sealed System™ similar to the Red Velvet, Solaris,

Miele S548  
Charmagne Hepa  
Vacuum Cleaners  
with Powerbrush



\$1055.95

★★★★★ Excellent

Click to enlarge

and Blue Moon vacuums, and has earned certification for keeping virtually all allergens inside the vacuum cleaner. The SEB 217-2 Powerbrush carpet tool makes this vacuum best for mostly low to medium pile height carpet in a medium sized house, and the straight suction Parquet-2 floorbrush is gentle on all types of bare floors and one of the best in the industry. In addition, this Miele vacuum has an electrified direct connect wand for changing tools quickly without any external wires.

Our Price: \$1055.95

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Miele S548 Aluminium Hepa Vacuum  
Cleaners with Powerbrush



\$979.00

★★★★★ Excellent

Click to enlarge

Free Hand Turbo brush with purchase!

Miele celebrated 75 years of vacuum cleaner excellence with this limited-edition anniversary "Aluminium" model packed full of features, and a handsome textured metallic aluminum silver finish. For those who really want a Miele Silver Moon vacuum but do want to pay the higher price, this model offers an SEB 217 Powerbrush electrically driven carpet tool, a straight suction Parquet-2 floorbrush, and a fully electrified wand with a small bonus hand turbobrush thrown in. The only feature missing on this vacuum is finger tip controls.

Our Price: \$979.00

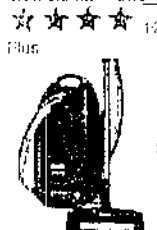
Free Hand Turbo brush with purchase!

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Miele Blue Moon Hepa Vacuum  
Cleaners with Powerbrush



\$1239

★★★★★ 12 Very Good Plus

Click to enlarge

Powerful, full size canister vacuum cleaners for mostly deep pile carpets or lots of pet hair and those with allergies. These are certified true hepa sealed vacuum cleaners, so no dust leaks out. Our runner up for category winner for best vacuum cleaners, the Blue Moon heads the Miele line, and has all the Miele consumer friendly features offered by the Silver Moon. With the direct connect telescopic wand, its on board tools can be changed in the blink of an eye, and enjoy convenient finger-tip controls, filter change and dustbag change indicators. Features unique to these hepa canister vacuums are larger dustbags, and best suction on 14.25" powerhead with 6 carpet height adjustments.

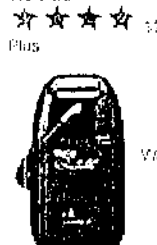
Our Price: \$1239

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

EIO Varia Estate Hepa Vacuum  
Cleaners



Was \$799.95

★★★★★ 12 Very Good Plus

Click to enlarge

On sale for \$699.95!

Get extra superior HEPA filtration and odor control from EIO vacuum cleaners for mostly carpets. These have a 4 layer filter system including a unique medi-HEPA anti allergen and odor eliminating charcoal filter, S class suspended matter HEPA filter, and disposable HEPA dust bag. Other features on these vacuum cleaners include automatic 21 ft. cord rewind, large dust bags, a superb bare floor brush, high grade hand tools, and direct connect wand with included powerhead. 5 year hepa canister vacuum cleaners warranty.

Our Price: \$799.95

Now on sale for \$699.95!

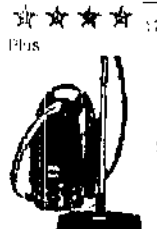
SAVE \$100 while supplies last!

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Miele Solaris Electro Hepa Vacuum  
Cleaners with Powerbrush



\$803.95

★★★★★ 12 Very Good Plus

Click to enlarge

Perfect for those with mostly carpets, these vacuums are 10% more powerful than earlier Miele vacuums, thanks to a telescopic wand and consumer friendly features. These are certified true hepa sealed vacuum cleaners, so no dust leaks out. Enjoy a 10.5 inch powerhead, automatic retractable cord, hepa filter, and dustbag change indicator for easy vacuum cleaner maintenance. Included tools such as the smooth floor brush make these canister vacuum cleaners great for cleaning upholstery and draperies as well.

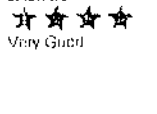
Our Price: \$803.95

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

SEBO air belt K3 canister vacuum  
Cleaners



★★★★★ Very Good



Now for 2004! The SEBO air belt K3 canister vacuum cleaners are for those who want the quality and durability that come with a SEBO vacuum, but who are willing to sacrifice some of the features found in the SEBO C3.1. The K series are SEBO's lightest canister vacuums, and offer good cleaning power, quiet operation, specialized on-board tools, and a first class filtering system that meet the US HEPA standard for dust and particle filtration. The K3 model includes the motorized SEBO ET-H power head for deep cleaning carpets, and an electrified telescopic tube which allows the operator to change tools quickly without any plugs or reconnections. A carpet nozzle and turbo brush are optional.



\$799

[Click to enlarge](#)

**Electrolux Oxygen and Oxygen Ultra Vacuum Cleaner**

★★★★★  
Very Good



Our Price: \$799

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

New for 2004! These Electrolux Oxygen canister vacuum cleaners offer superior filtration with a HEPA sealed system, powerful suction, and consumer oriented features. The washable long life hepa filters are great for those with allergies since they remove at least 99.5% of dust and allergens from the air. Both the Oxygen and Oxygen Ultra vacuums are best for those with all carpet densities, area rugs, and bare floors thanks to a deep cleaning motor driven powerhead with a unique clear view and well crafted accessories. The Oxygen Ultra offers added features such as a filter change indicator, higher filtration of particles with an H13 hepa filter, and a bonus turbo nozzle.



\$499.99 and up

[Click to enlarge](#)

Our Price: \$499.99 and up

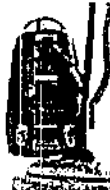
Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

**Eureka Home Cleaning System 6914 Hepa Vacuum Cleaners**

★★★★★ 1/2 Good Plus



Was: \$399.95

[Click to enlarge](#)

On sale for \$299.95!

Free Mini Turbo brush and Deluxe Hard Floor Tool with purchase!

Our best value vacuum cleaners for those with mostly carpets. Eureka Home Cleaning System vacuums are powerful, quiet, full featured canister vacuum cleaners at a very mid range price. These vacuums include a true HEPA sealed system so no dirt escapes, and 5 on board tools for upholstery, dust, and bare floors. Other features include a dustbag change indicator and 5 year vacuum cleaner warranty. Optional washable HEPA filter available for these vacuum cleaners.

Was: \$399.95

Now on sale for \$299.95!

SAVE \$100 while supplies last!

Plus, get a FREE washable hepa filter with purchase - a \$50 value!

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

**Miele Red Star Hepa Vacuum Cleaners**

★★★★★ Great



\$673.95

[Click to enlarge](#)

Red Star hepa canister vacuum cleaners are for allergy sufferers who insist on keeping their pets around. These are certified true hepa sealed vacuum cleaners, so no dust leaks out. With a 10.5" powerhead, these vacuums are essential for those who have mostly carpets. Enjoy the dustbag change indicator, 10.5" electric powerbrush, and excellent onboard canister vacuum cleaner tools.

Our Price: \$673.95

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

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### Canister Vacuum Cleaners with Turboheads - for scatter rugs & bare floors

**Sebo Airbelt C2.1 Vacuum Cleaners**

★★★★★ No Very Good Plus



\$699

[Click to enlarge](#)

The Sebo C2.1 is an excellent mid weight S-Class (meets HEPA filtration standards) canister vacuum cleaner with an added parquet bare floor brush with unique nipple design to allow for greater suction. These vacuums have large capacity dust bags and tools, and a retractable extra long 21 ft. power cord with large auto-rewind button on the canister. A bumper guard around the vacuum helps protect furniture from marks. The turbohead vacuum attachment allows seamless operation between a mix of bare floors, low pile commercial style carpeting, thin Persian style rugs, and stairs.

Our Price: \$699.00

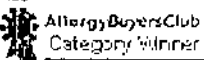
Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

**EIO Maria Family Hepa Vacuum Cleaners**

★★★★★ 1/2 Very Good Plus



Get extra superior hepa filtration and odor control from EIO vacuum cleaners for those with scatter rugs and bare floors. These canister vacuums have 3 layer filter system including an S class suspended matter hepa filter, and disposable hepa vacuum bag. Other features on these vacuum cleaners include automatic 21 ft. cord rewind, large dust bags, a superb bare floor brush, high grade hand tools, and direct connect wand with optional powerhead. 5 year vacuum cleaners warranty.

Our Price: \$499.95

Free Shipping on this vacuum cleaner!

[Read More](#)

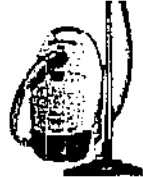


\$499.95

Click to enlarge

Miele Solaris Turbo Hepa Vacuum Cleaners with Turbobrush

★★★★★ 12 Very Good Plus



\$603.95

Click to enlarge

Miele White Star Hepa Vacuum Cleaners

★★★★★ Very Good



\$533.95

Click to enlarge

Electrolux Harmony Hepa Canister Vacuum Cleaner with Turbobrush

★★★★★ Very Good



\$399.99

Click to enlarge

[Buy Now!](#)

These vacuum cleaners have an included combination floor and carpet turbobrush which makes going from carpet to bare floors without changing tools a real time saver. The air driven turbo head powerfully cleans a mix of bare floors and scatter rugs. These are certified true hepa sealed canister vacuum cleaners, so no dust leaks out. Enjoy a number of consumer friendly improvements and more power than the Miele White Star vacuum cleaners, such as 6 position electronic motor control on canister, automatic retractable cord, and telescopic wand with optional small or large powerbrush.

Our Price: \$653.95

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

The White Star is an excellent value-priced mid weight hepa canister vacuum cleaner in the Miele line. It is an older model, but still works well. These vacuum cleaners are best for those with mostly bare floors and low pile rugs. Enjoy hepa filtration to keep dust inside these vacuum cleaners, easy to change on-board tools, manual knob motor control, and vacuum bag change indicator. Good value buy thanks to the high quality tools Miele includes with these vacs. For example, the included air driven Turbobrush carpet tool provides superior grooming and cleaning results on oriental, silk and looped rugs and carpets by delivering a light agitation of the fibers. The included smooth floorbrush has soft bristles and rubber wheels to protect smooth-floor surfaces such as hardwood or linoleum.

Our Price: \$533.95

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

New for 2004! These Electrolux Harmony canister vacuum cleaners are the quietest vacuum Electrolux has ever made with a luxury appearance, powerful performance, deluxe accessories, and high filtration thanks to an H12 hepa filter. The hepa filter is great for those with allergies, asthma, or sinus problems since it removes 99.9% of dust and allergens from the air. This vacuum is best for those with hard floors, stairs, furniture, drapes and area rugs. Some nice features specific to this model are a telescoping wand, on-board wand parking device, convenient onboard tool caddy at arms reach, and comfortable soft touch handle.

Our Price: \$399.99

Free Shipping on this vacuum cleaner!

[Read More](#)

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### Canister Vacuum Cleaners with Floor Attachments - Turbo Heads Optional - for bare floors

Miele Solaris Hepa Vacuum Cleaners

★★★★★ 12 Very Good Plus



\$603.95

Click to enlarge

Clean mostly bare floors and some very low carpeting effectively and easily with Miele Solaris Turbo canister vacuum cleaners. These are certified true hepa sealed vacuum cleaners, which means that no dust leaks out. Enjoy many consumer friendly improvements and more power than Miele White Star vacuum cleaners, including a combo carpet floor tool, automatic retractable cord, 6 position electronic motor control on canister, and telescopic wand with optional small or large powerbrush.

Our Price: \$603.95

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

SEBO air belt K2 canister vacuum cleaners

★★★★★ Very Good

New for 2004! The SEBO air belt K2 canister vacuum cleaners are for those who want the quality and durability that come with a SEBO vacuum, but who are willing to sacrifice some of the features found in the SEBO C2.1. The K series are SEBO's lightest canister vacuums, and offer good cleaning power, quiet operation, specialized on-board tools, and a first class filtering system that meet the US HEPA standard for dust and particle filtration. The K2 model includes an air driven Carpet Nozzle, which is a versatile vacuum tool for light carpeting and bare floors. A parquet brush and turbo brush are optional.



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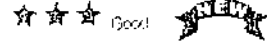
Our Price: \$399

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Eureka Mighty Mite Smart Vac and Sanitaire 3683 Hepa Vacuum Cleaners



New for 2004! Good things come in small packages. The Mighty Mite is Eureka's most popular vacuum cleaner with an included hepa filter. The Eureka Sanitaire SC3683 commercial canister vacuum cleaners are part of the newest line of Sanitaires on the market with an optional hepa filter. These are both lightweight vacuum cleaners by Eureka that weigh 8 and 10 lbs., and do not require much storage space. They have a tough polycarbonate exterior, on-board accessories, a 7 ft. stretch hose and wands for cleaning high and low places easily. Additional features include a convenient shoulder strap, and long 20-foot power cord.

Our Price: \$129.95 and up

[Read More](#)

[Buy Now!](#)



\$129.95 and up  
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### Upright Vacuum Cleaners

SEBO Automatic X1, X4, X5 Series Upright Vacuum Cleaners



Excellent  
**Allergy Buyers Club Category Winner**

X4 and X5 New for 2004! Filter out 99.97% of pollens, household dust, dust mites and other allergens with SEBO vacuum cleaners with S-class hepa filtration. Enjoy easy to change vacuum bags, automatic carpet height adjustment, and an extra low 180° profile means vacuum cleaners lay flat for hard to reach areas. Vacuum cleaners also include a crevice tool, upholstery tool, and small dusting brush. 3 year hepa canister vacuum cleaners warranty.

Our Price: \$549 and up

Free Shipping on this vacuum cleaner!

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[Buy Now!](#)



Click to enlarge

\$549 and up

Miele ART S939 and S938 HEPA Vacuum Cleaners



\$378.95 and up  
Click to enlarge

New for 2004! Miele ART vacuum cleaners are a completely new concept in vacuum cleaners which are also allergy friendly with HEPA filters. Each sleek and powerful model offers the ease and convenience of a lightweight stick vac (only 13 lbs.), the power of a canister vacuum, and the mobility of an upright – all with an attractive colorful exterior available in one of 3 designs shown below. The Red Roses model is the first vacuum to have an artful image lacquered onto the exterior, ART vacuums are good as a supplement to a full size vacuum. These are not full size vacuum cleaners, but are much more powerful than electric brooms. Each model includes a straight suction floorhead instead of a rotating brush, that is suited for those with any smooth surfaces and low-pile carpets. A ready to use combi nozzle, which is a dusting brush and crevice tool into one, slips out easily from the telescopic tube and is ideal for dusting and cleaning sofa cushions, desktops and more. These user-friendly vacuums come pre-assembled in the box, and there are no loose attachments.

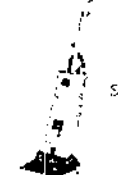
Our Price: \$378.95 and up

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

SEBO G1 Upright Vacuum Cleaners



Click to enlarge

New for 2004! These SEBO essential G1 upright vacuum cleaners are similar to the SEBO X series upright vacs, however the G1 vacuums offer manual carpet height adjustment instead of automatic, making them better for those with mostly wall to wall carpeting. Lighter than most, SEBO delivers effective carpet care, first class S-Class (meets HEPA standard) filtration, quality engineering and convenience features, so user friendly that the machine can be disassembled in minutes without tools. These vacuums have the ability to bend at the handle 180° parallel to the floor, allowing the operator to reach far under beds and furniture with only 5.5" of clearance needed.

Our Price: \$549.00

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Eureka Sanitaire Commercial  
SC 6600A Vacuum Cleaners

Very Good



\$399.95

Click to enlarge

New for 2004!! These Sanitaire 6600A dual motor commercial upright vacuum cleaners are part of the newest line of Sanitaires on the market. They are long-lasting, hard working vacuums that save time, and can handle carpets or bare floors easily thanks to a 2 motor system. The vacuums offer micron filtration, a unique low-profile design with hammerhead nozzle, not found in other Sanitaire vacuums, that extends the reach under furniture and beds, and a wide 15-inch cleaning path which is longer than a standard upright. Additional features include an ergonomically designed handle, top loading easy to change dust bag and a 50-foot power cord.

Our Price: \$399.95

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka S-148 Upright Stick Head  
Vacuum Cleaners

1-2 Good Plus



\$329

Click to enlarge

An upright stick vacuum cleaner that is powerful and compact with hepa filtration. Great for apartments, city lofts, or dorm rooms. These vacuum cleaners are recommended for those with low pile carpet, scatter rugs and all types of smooth floor surfaces. Features include telescopic wand, upholstery tool, crevice tool, and variable electronic suction power control. Good as an extra vacuum cleaner. 1 year vacuum cleaner warranty.

Our Price: \$329

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka Sanitaire 4570 Upright  
Hepa Vacuum Cleaners

Good



\$399.95

Click to enlarge

The first, completely sealed, true hepa commercial upright vacuum cleaner - Eureka's best upright vacuum cleaner for wall-to-wall, deep pile carpets. Enjoy features not often found on upright vacuum cleaners: a washable hepa filter that lasts up to 5 years, 50 foot cord, 7 carpet height adjustment, handle for easy lifting, good on-board tools, heavy-duty suction, and a special motor designed to last twice the life of residential vacuums. Commercial grade vacuum cleaners are used to hours of daily usage, so this one should last a lifetime.

Our Price: \$399.95

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka Sanitaire 785 Multi-Pro  
Upright Vacuum Cleaners

Good



\$229

Click to enlarge

The only folding vacuum cleaners from Eureka! These vacuums fold down at the handle to only 28.5 inches, making them convenient to use on stairs, for storage in a closet, on a maid's cleaning cart, or to hang on a hook in a closet. Good for cleaning low to medium pile carpeting and bare floors, and best for vacuuming tight spaces, small apartments, college dorms, or for the elderly. Enjoy vacuum cleaner features such as 2 stage micron filtration, lightweight body just over 13 lbs, dustbag change indicator, and 3 position switch to select bare floor or carpets with fingertips. On-board vacuum cleaner tools include: 2 extension wands with a built-in crevice tool, eight foot hose.

Our Price: \$229

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka Sanitaire Commercial  
SC5815 HEPA Vacuum Cleaners

Good



\$399.95

Click to enlarge

New for 2004! These Sanitaire SC5815 commercial hepa upright vacuum cleaners are similar to the new Sanitaire SC5845 units, except these use vacuum bags. The vacuums help reduce the symptoms of allergies and asthma with a hepa sealed filtration system, while offering the durability and hard working parts of a commercial vacuum cleaner. The washable hepa filter captures dust and allergens from the air down to .3 microns in size. These long-lasting models with commercial motors are also surprisingly quiet and they have many additional features that make cleaning easier, such as a super stretch hose that reaches 10 ft., a clear brush roll view window, and an extra long 15" cleaning path - longer than many other upright models.

Our Price: \$399.95

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka Sanitaire Commercial  
SC5845 Bagless HEPA Vacuum  
Cleaners

Good



New for 2004! These Sanitaire 5845 commercial hepa upright bagless vacuum cleaners share similar features to the Sanitaire SC5815 units, except these are bagless. With one of the largest, most convenient dirt cups in the industry, a vacuum bag is never needed for these models. We do not recommend bagless vacuums as the best for allergy sufferers, but for everyone else they are fine. The vacuums offer the durability and hard working parts of a commercial vacuum cleaner, and the washable hepa filter captures dust and allergens from the air down to .3 microns in size. Many additional features make cleaning easier, such as a super stretch hose that reaches 10 ft., a clear brush roll view window, and an extra long 15" cleaning path.

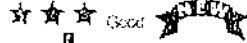


\$329.95

Click to enlarge

Our Price: \$399.95  
Free Shipping on this vacuum cleaner!  
[Read More](#)

Electrolux Aptitude Hepa Upright Vacuum Cleaner



New for 2004! These Electrolux Aptitude upright vacuum cleaners combine innovative and healthy washable hepa H12 filtration with a powerful 1400 watt and 12 amp motor to clean all types of carpeting - plus 4 high quality attachments designed to clean bare floors, upholstery, stairs, and more. The washable hepa filter captures 99% of dust and allergens from the air and saves on filter replacement costs. Features include a soft loop ergonomic handle with brush speed controls on it, 7-height carpet adjustment, a super stretch hose that reaches 11 ft., and an extra long 15' cleaning path - longer than most other upright models.

Our Price: \$339.95  
Free Shipping on this vacuum cleaner!  
[Read More](#)  
[Buy Now!](#)

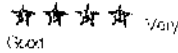


\$339.95  
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### Central and Car Vacuum Cleaners

Eureka Central Vacuum Cleaners



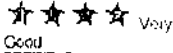
Completely allergen-free vacuuming with central vacuum cleaners that will add to the resale value of your home. Central vacuums exhaust the dirt through ducts into a power unit located in one room such as a basement, or to the outside. Once the power unit is professionally installed, simply attach the 30 ft. hose into any vacuum outlet, and the dust and debris goes through the ducts into one central unit. We have been impressed with the effectiveness of this central vacuum and the president of our company uses it in her home. These central vacuum cleaners come with complete installation kits and a manual for ease of assembly.

Our Price: \$699 and up  
Free Shipping on this vacuum cleaner!  
[Read More](#)  
[Buy Now!](#)



Click to enlarge

DirtTamer™ Ultima Wet Dry Cordless Hepa Hand Held Car Vacuum



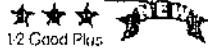
The worlds first hand held cordless, wet-dry vacuum cleaner that offers hepa filtration. Perfect for busy families or allergy sufferers who don't have time to pull out the full size vacuum for wet or dry messes on bare floors, carpeting, or furniture. Enjoy a long lasting rechargeable battery - lasts 12 minutes, while most hand helds only last 5. Vacuum includes extendible wand-crevice tool, squeegee, upholstery brush, charging base with tool storage, HEPA filter, and 2 washable foam filters. Offers 70% more suction power than the leading cordless vacuum cleaners. 2 year vacuum cleaner warranty.

Our Price: \$49.95-69.95  
[Read More](#)  
[Buy Now!](#)



Click to enlarge

Eureka Sanitaire Commercial SC408A Back Pack Vacuum Cleaners



New for 2004! These Sanitaire SC408A commercial back pack vacuum cleaners are ideal for cutting the time it takes to clean large areas and offices, and feel like less work than pushing a traditional upright vacuum. Studies show that back vacuums are faster and easier on operators who are cleaning carpet or bare floors daily. These Sanitaire vacuums hold very large 6 qt capacity dust bags, offer an ergonomic back harness for comfort, and a multipurpose floor nozzle which glides smoothly on carpet and bare floors. Additional features include a quiet 9-amp motor, a 360 degree, double angle hose inlet for versatility while cleaning, and a detachable 50-foot power cord.

Our Price: \$459.95  
Free Shipping on this vacuum cleaner!  
[Read More](#)  
[Buy Now!](#)



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2. [All vacuum cleaners](#) - A quick descriptive review of all the vacuum cleaners sold by AllergyBuyersClub.com.
3. [New vacuum cleaners introduced for 2004](#) - Review and comments on all new vacuum cleaners sold at AllergyBuyersClub.com including vacuums by Miele, Sebo, and Electrolux.
4. [A buyers guide to hepa vacuum cleaners](#) - How to choose a vacuum cleaner, especially for allergy sufferers
5. [Choosing a canister vacuum cleaner](#) - There are three types of canister vacuum cleaners and we tell you which kind to choose and why. Bob picks some favorite vacuum cleaners in each category

For a quick features overview of vacuum cleaners we carry, see our all [canister vacuum cleaners](#), all [upright vacuum cleaners](#), all [Eureka vacuum cleaners](#), and all [Miele vacuum cleaners](#) guides.

### Quick allergy product feature overviews

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\* Certain conditions apply for free shipping. Does not apply to furniture, or whole house air purifiers that are noted.

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## The Best Vacuum Cleaners for Your Home

Hepa vacuum cleaners by reviews, ratings, price, advice - find all major vacuum cleaner brands such as Eureka, Miele, Sebo, EIO

Hepa vacuum cleaners, especially hepa vacuums like those from Miele or Eureka can improve indoor air quality and help relieve allergy and asthma symptoms. We have tested a number of different hepa vacuum cleaners and compared them to each other.

See all products on sale now:

On Sale

SAVE!

Find vacuum cleaners by category:

▼ [Canister Powerheads](#) ▼ [Canister Turboheads](#) ▼ [Canister with Floor Attachments](#) ▼ [Upright](#) ▼ [Central and Car](#)

**Featured Product**


**SEBO Canister Vacuums**  
Powerful HEPA Vacuum Cleaner



[See Our Comparison Chart for Vacuum Cleaners - Reports by Consumer Experts.](#)

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 **Printer Friendly!**

### Canister Vacuum Cleaners with Powerheads - for mostly carpets

Miele Red Velvet Hepa Vacuum Cleaners with Powerheads

★★★★★  
Excellent

 **Allergy Buyers Club**  
Category Winner



\$1249

[Click to enlarge](#)

New for 2004! Miele's newest top of the line midsize vacuum cleaner has a Miele Sealed System™ similar to the Solaris, Blue Moon, and Silver Moon vacuums, and has earned certification for keeping virtually all allergens inside the vacuum cleaner. The included new SEB236 Powerbrush electric carpet tool has a wider brush roll (over 2.5" wider) than any other Miele model we carry, and the 5 height adjustment makes this vacuum best for low to high pile height carpet in a medium sized house. In addition, this Miele has state of the art features - an electrified direct connect wand for speedy changing of tools without any external wires. The external casing has a luxurious texture and a soft red color. These vacuums are the category award winner for the highest rating in high end vacuum cleaners.

Our Price: \$1249

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

SEBO canister C3.1 Vacuum Cleaners

★★★★★ Excellent



\$899.00

[Click to enlarge](#)

The SEBO C3.1 is an excellent mid to full-weight S-Class (meets HEPA filtration standards) canister vacuum cleaner with state of the art features at a more affordable price. These vacuums rival our top of the line Miele vacuums with a direct connect telescopic wand, superior suction, and larger capacity dust bags (1.4 gallons). Other features include auto carpet-height adjustment, an included parquet bare floor brush, easy snap on tools, retractable extra long 21 ft. power cord, shock absorbing bumper guard, and an ergonomically designed handle with finger-tip controls help with wrist and arm fatigue.

Our Price: \$899.00

Free Shipping on this vacuum cleaner!

[Read More](#)

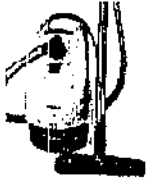
[Buy Now!](#)

New for 2004! Miele's newest mid-size vacuum cleaner with a sleek gold metallic finish has a Miele Sealed System™ similar to the Red Velvet, Solaris,

Miele S542  
Climateamic Hepa  
Vacuum Cleaners  
with Powerbrush



★★★★★ Excellent



\$1055.95

Click to enlarge

and Blue Moon vacuums, and has earned certification for keeping virtually all allergens inside the vacuum cleaner. The SEB 217-2 Powerbrush carpet tool makes this vacuum best for mostly low to medium pile height carpet in a medium sized house, and the straight suction Parquet-2 floorbrush is gentle on all types of bare floors and one of the best in the industry. In addition, this Miele vacuum has an electrified direct connect wand for changing tools quickly without any external wires.

Our Price: \$1055.95

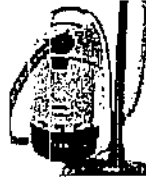
Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Miele S542 Aluminium Hepa Vacuum  
Cleaners with Powerbrush

★★★★★ Excellent



\$979.00

Click to enlarge  
Free Hand Turbo brush with purchase!

Miele celebrated 75 years of vacuum cleaner excellence with this limited-edition anniversary "Aluminium" model packed full of features, and a handsome textured metallic aluminum silver finish. For those who really want a Miele Silver Moon vacuum but do want to pay the higher price, this model offers an SEB 217 Powerbrush electrically driven carpet tool, a straight suction Parquet-2 floorbrush, and a fully electrified wand with a small bonus hand turbobrush thrown in. The only feature missing on this vacuum is finger lip controls.

Our Price: \$979.00

Free Hand Turbo brush with purchase!

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Miele Blue Moon Hepa Vacuum  
Cleaners with Powerbrush

★★★★★ 12 Year Garent Plus



\$1239

Click to enlarge

Powerful, full size canister vacuum cleaners for mostly deep pile carpets or lots of pet hair and those with allergies. These are certified true hepa sealed vacuum cleaners, so no dust leaks out. Our runner up for category winner for best vacuum cleaners, the Blue Moon heads the Miele line, and has all the Miele consumer friendly features offered by the Silver Moon. With the direct connect telescopic wand, its on board tools can be changed in the blink of an eye, and enjoy convenient finger-lip controls, filter change and dustbag change indicators. Features unique to these hepa canister vacuums are larger dustbags, and best suction on 14.25" powerhead with 6 carpet height adjustments.

Our Price: \$1239

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

EIO Varia Estate Hepa Vacuum  
Cleaners

★★★★★ 12 Year Garent Plus



Was \$799.95

Click to enlarge  
On sale for \$699.95!

Get extra superior HEPA filtration and odor control from EIO vacuum cleaners for mostly carpets. These have a 4 layer filter system including a unique medi-HEPA anti allergen and odor eliminating charcoal filter, S class suspended matter HEPA filter, and disposable HEPA dust bag. Other features on these vacuum cleaners include automatic 21 fl. cord rewind, large dust bags, a superb bare floor brush, high grade hand tools, and direct connect wand with included powerhead. 5 year hepa canister vacuum cleaners warranty.

Our Price: \$799.95

Now on sale for \$699.95!

SAVE \$100 while supplies last!

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Miele Solaris Electro Hepa Vacuum  
Cleaners with Powerbrush

★★★★★ 12 Year Garent Plus



\$803.95

Click to enlarge

Perfect for those with mostly carpets, these vacuums are 10% more powerful than earlier Miele vacuums, thanks to a telescopic wand and consumer friendly features. These are certified true hepa sealed vacuum cleaners, so no dust leaks out. Enjoy a 10.5 inch powerhead, automatic retractable cord, hepa filter, and dustbag change indicator for easy vacuum cleaner maintenance. Included tools such as the smooth floor brush make these canister vacuum cleaners great for cleaning upholstery and draperies as well.

Our Price: \$803.95

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

SEBO air belt K3 canister vacuum  
Cleaners

★★★★★ Very Good



Now for 2004! The SEBO air belt K3 canister vacuum cleaners are for those who want the quality and durability that come with a SEBO vacuum, but who are willing to sacrifice some of the features found in the SEBO C3.1. The K series are SEBO's lightest canister vacuums, and offer good cleaning power, quiet operation, specialized on-board tools, and a first class filtering system that meet the US HEPA standard for dust and particle filtration. The K3 model includes the motorized SEBO ET-H power head for deep cleaning carpets, and an electrified telescopic tube which allows the operator to change tools quickly without any plugs or reconnections. A carpet nozzle and turbo brush are optional.



\$799

[Click to enlarge](#)

Our Price: \$799

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Electrolux Oxygen and Oxygen Ultra Vacuum Cleaners

★★★★ Very Good



New for 2004! These Electrolux Oxygen canister vacuum cleaners offer superior filtration with a HEPA sealed system, powerful suction, and consumer oriented features. The washable long life hepa filters are great for those with allergies since they remove at least 99.5% of dust and allergens from the air. Both the Oxygen and Oxygen Ultra vacuums are best for those with all carpet densities, area rugs, and bare floors thanks to a deep cleaning motor driven powerhead with a unique clear view and well crafted accessories. The Oxygen Ultra offers added features such as a filter change indicator, higher filtration of particles with an H13 hepa filter, and a bonus turbo nozzle.



\$499.99 and up

[Click to enlarge](#)

Our Price: \$499.99 and up

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Eureka Home Cleaning System 6984 HEPA Vacuum Cleaners

★★★★ V2 Good Plus



Was \$399.95

[Click to enlarge](#)

On sale for \$299.95!

Free Mini Turbo brush and Deluxe Hard Floor Tool with purchase!

Our best value vacuum cleaners for those with mostly carpets. Eureka Home Cleaning System vacuums are powerful, quiet, full featured canister vacuum cleaners at a very mid range price. These vacuums include a true HEPA sealed system so no dirt escapes, and 5 on board tools for upholstery, dust, and bare floors. Other features include a dustbag change indicator and 5 year vacuum cleaner warranty. Optional washable HEPA filter available for these vacuum cleaners.

Was: \$399.95

Now on sale for \$299.95!

SAVE \$100 while supplies last!

Plus, get a FREE washable hepa filter with purchase - a \$50 value!

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

Mini Red Star Hepa Vacuum Cleaners

★★★★ Good



\$673.95

[Click to enlarge](#)

Red Star hepa canister vacuum cleaners are for allergy sufferers who insist on keeping their pets around. These are certified true hepa sealed vacuum cleaners, so no dust leaks out. With a 10.5" powerhead, these vacuums are essential for those who have mostly carpets. Enjoy the dustbag change indicator, 10.5" electric powerbrush, and excellent onboard canister vacuum cleaner tools.

Our Price: \$673.95

Free Shipping on this vacuum cleaner!

[Read More](#)

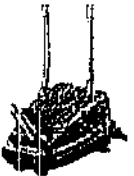
[Buy Now!](#)

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**Canister Vacuum Cleaners with Turboheads - for scatter rugs & bare floors**

Sebo airbelt C2.1 Vacuum Cleaners

★★★★ (2) Very Good Plus



\$999

[Click to enlarge](#)

The Sebo C2.1 is an excellent mid weight S-Class (meets HEPA filtration standards) canister vacuum cleaner with an added parquet bare floor brush with unique ripple design to allow for greater suction. These vacuums have large capacity dust bags and tools, and a retractable extra long 21 ft. power cord with large auto-rewind button on the canister. A bumper guard around the vacuum helps protect furniture from marks. The turbohead vacuum attachment allows seamless operation between a mix of bare floors, low pile commercial style carpeting, thin Persian style rugs, and stairs.

Our Price: \$999.00

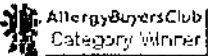
Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

EIO Varia Family Hepa Vacuum Cleaners

★★★★ (12) Very Good Plus



Get extra superior hepa filtration and odor control from EIO vacuum cleaners for those with scatter rugs and bare floors. These canister vacuums have 3 layer filter system including a an S class suspended matter hepa filter, and disposable hepa vacuum bag. Other features on these vacuum cleaners include automatic 21 ft. cord rewind, large dust bags, a superb bare floor brush, high grade hand tools, and direct connect wand with optional powerhead. 5 year vacuum cleaners warranty.

Our Price: \$499.95

Free Shipping on this vacuum cleaner!

[Read More](#)



\$466.05

[Click to enlarge](#)

Miele Solaris Turbo Hepa Vacuum Cleaners with Turbobrush

★★★★★ 1/2 Very Good Plus



\$553.95

[Click to enlarge](#)

Miele White Star Hepa Vacuum Cleaners

★★★★★ Very Good



\$533.95

[Click to enlarge](#)

Electrolux Harmony Hepa Canister Vacuum Cleaner with Turbobrush

★★★★★ Very Good



\$399.99

[Click to enlarge](#)

[Buy Now!](#)

These vacuum cleaners have an included combination floor and carpet turbobrush which makes going from carpet to bare floors without changing tools a real time saver. The air driven turbo head powerfully cleans a mix of bare floors and scatter rugs. These are certified true hepa sealed canister vacuum cleaners, so no dust leaks out. Enjoy a number of consumer friendly improvements and more power than the Miele White Star vacuum cleaners, such as 6 position electronic motor control on canister, automatic retractable cord, and telescopic wand with optional small or large powerbrush.

Our Price: \$653.95

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

The White Star is an excellent value-priced mid weight hepa canister vacuum cleaner in the Miele line. It is an older model, but still works well. These vacuum cleaners are best for those with mostly bare floors and low pile rugs. Enjoy hepa filtration to keep dust inside these vacuum cleaners, easy to change on-board tools, manual knob motor control, and vacuum bag change indicator. Good value buy thanks to the high quality tools Miele includes with these vacs. For example, the included air driven Turbobrush carpet tool provides superior grooming and cleaning results on oriental, silk and looped rugs and carpets by delivering a light agitation of the fibers. The included smooth floorbrush has soft bristles and rubber wheels to protect smooth-floor surfaces such as hardwood or linoleum.

Our Price: \$533.95

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

New for 2004! These Electrolux Harmony canister vacuum cleaners are the quietest vacuum Electrolux has ever made with a luxury appearance, powerful performance, deluxe accessories, and high filtration thanks to an H12 hepa filter. The hepa filter is great for those with allergies, asthma, or sinus problems since it removes 99.5% of dust and allergens from the air. This vacuum is best for those with hard floors, stairs, furniture, drapes and area rugs. Some nice features specific to this model are a telescoping wand, on-board wand parking device, convenient onboard tool caddy at arms reach, and comfortable soft touch handle.

Our Price: \$399.99

Free Shipping on this vacuum cleaner!

[Read More](#)

[Buy Now!](#)

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### Canister Vacuum Cleaners with Floor Attachments - Turbo Heads Optional - for bare floors

Miele Solaris Hepa Vacuum Cleaners

★★★★★ 1/2 Very Good Plus



\$603.95

[Click to enlarge](#)

Clean mostly bare floors and some very low carpeting effectively and easily with Miele Solaris Turbo canister vacuum cleaners. These are certified true hepa sealed vacuum cleaners, which means that no dust leaks out. Enjoy many consumer friendly improvements and more power than Miele White Star vacuum cleaners, including a combo carpet floor tool, automatic retractable cord, 6 position electronic motor control on canister, and telescopic wand with optional small or large powerbrush.

Our Price: \$603.95

Free Shipping on this vacuum cleaner!

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[Buy Now!](#)

SEBO air belt K2 canister vacuum cleaners

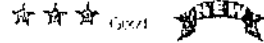
★★★★★ Very Good

New for 2004! The SEBO air belt K2 canister vacuum cleaners are for those who want the quality and durability that come with a SEBO vacuum, but who are willing to sacrifice some of the features found in the SEBO C2.1. The K series are SEBO's lightest canister vacuums, and offer good cleaning power, quiet operation, specialized on-board tools, and a first class filtering system that meet the US HEPA standard for dust and particle filtration. The K2 model includes an air driven Carpet Nozzle, which is a versatile vacuum tool for light carpeting and bare floors. A parquet brush and turbo brush are optional



Click to enlarge

**Eureka Mighty Mite Smart Vac and Sanitaire 3683 Hepa Vacuum Cleaners**



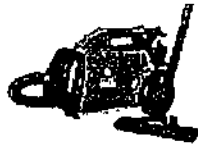
Our Price: \$399

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

New for 2004! Good things come in small packages. The Mighty Mite is Eureka's most popular vacuum cleaner with an included hepa filter. The Eureka Sanitaire SC3683 commercial canister vacuum cleaners are part of the newest line of Sanitaires on the market with an optional hepa filter. These are both lightweight vacuum cleaners by Eureka that weigh 8 and 10 lbs., and do not require much storage space. They have a tough polycarbonate exterior, on-board accessories, a 7 ft. stretch hose and wands for cleaning high and low places easily. Additional features include a convenient shoulder strap, and long 20-foot power cord.

Our Price: \$129.95 and up  
[Read More](#)  
[Buy Now!](#)



\$129.95 and up  
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### Upright Vacuum Cleaners

**SEBO Automatic X1, X4, X5 Series Upright Vacuum Cleaners**



Excellent  
**Allergy Buyers Club Category Winner**



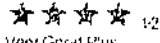
\$549 and up

Click to enlarge

X4 and X5 New for 2004! Filter out 99.97% of pollens, household dust, dust mites and other allergens with SEBO vacuum cleaners with S-class hepa filtration. Enjoy easy to change vacuum bags, automatic carpet height adjustment, and an extra low 180° profile means vacuum cleaners lay flat for hard to reach areas. Vacuum cleaners also include a crevice tool, upholstery tool, and small dusting brush. 3 year hepa canister vacuum cleaners warranty.

Our Price: \$549 and up  
Free Shipping on this vacuum cleaner!  
[Read More](#)  
[Buy Now!](#)

**Miele ART 5930 and 5938 HEPA Vacuum Cleaners**

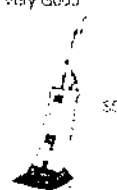
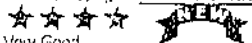


\$378.95 and up  
Click to enlarge

New for 2004! Miele ART vacuum cleaners are a completely new concept in vacuum cleaners which are also allergy friendly with HEPA filters. Each sleek and powerful model offers the ease and convenience of a lightweight stick vac (only 13 lbs.), the power of a canister vacuum, and the mobility of an upright – all with an attractive colorful exterior available in one of 3 designs shown below. The Red Roses model is the first vacuum to have an artful image lacquered onto the exterior. ART vacuums are good as a supplement to a full size vacuum. These are not full size vacuum cleaners, but are much more powerful than electric brooms. Each model includes a straight suction floorhead instead of a rotating brush, that is suited for those with any smooth surfaces and low-pile carpets. A ready to use combi nozzle, which is a dusting brush and crevice tool into one, slips out easily from the telescopic tube and is ideal for dusting and cleaning sofa cushions, desksops and more. These user-friendly vacuums come pre-assembled in the box, and there are no loose attachments.

Our Price: \$378.95 and up  
Free Shipping on this vacuum cleaner!  
[Read More](#)  
[Buy Now!](#)

**SEBO G1 Upright Vacuum Cleaners**



Click to enlarge

New for 2004! These SEBO essential G1 upright vacuum cleaners are similar to the SEBO X series upright vacs, however the G1 vacuums offer manual carpet height adjustment instead of automatic, making them better for those with mostly wall to wall carpeting. Lighter than most, SEBO delivers effective carpet care, first class S-Class (meets HEPA standard) filtration, quality engineering and convenience features, so user friendly that the machine can be disassembled in minutes without tools. These vacuums have the ability to bend at the handle 180° parallel to the floor, allowing the operator to reach far under beds and furniture with only 5.5" of clearance needed.

Our Price: \$549.00  
Free Shipping on this vacuum cleaner!  
[Read More](#)  
[Buy Now!](#)

Eureka Sanitaire Commercial  
SC6600A Vacuum Cleaners

Very Good



\$399.95

Click to enlarge

New for 2004! These Sanitaire 6600A dual motor commercial upright vacuum cleaners are part of the newest line of Sanitaires on the market. They are long-lasting, hard working vacuums that save time, and can handle carpets or bare floors easily thanks to a 2 motor system. The vacuums offer micron filtration, a unique low-profile design with hammerhead nozzle, not found in other Sanitaire vacuums, that extends the reach under furniture and beds, and a wide 15-inch cleaning path which is longer than a standard upright. Additional features include an ergonomically designed handle, top loading easy to change dust bag and a 50-foot power cord.

Our Price: \$399.95

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka S-143 Upright Stick Hepa  
Vacuum Cleaners

Very Good



\$329

Click to enlarge

An upright stick vacuum cleaner that is powerful and compact with hepa filtration. Great for apartments, city lofts, or dorm rooms. These vacuum cleaners are recommended for those with low pile carpet, scatter rugs and all types of smooth floor surfaces. Features include telescopic wand, upholstery tool, crevice tool, and variable electronic suction power control. Good as an extra vacuum cleaner. 1 year vacuum cleaner warranty.

Our Price: \$329

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka Sanitaire 4570 Upright  
Hepa Vacuum Cleaners

Very Good



\$399.95

Click to enlarge

The first, completely sealed, true hepa commercial upright vacuum cleaner - Eureka's best upright vacuum cleaner for wall-to-wall, deep pile carpets. Enjoy features not often found on upright vacuum cleaners: a washable hepa filter that lasts up to 5 years, 50 foot cord, 7 carpet height adjustment, handle for easy lifting, good on-board tools, heavy-duty suction, and a special motor designed to last twice the life of residential vacuums. Commercial grade vacuum cleaners are used to hours of daily usage, so this one should last a lifetime.

Our Price: \$399.95

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka Sanitaire 205 Multi-Pro  
Upright Vacuum Cleaners

Very Good



\$229

Click to enlarge

The only folding vacuum cleaners from Eureka! These vacuums fold down at the handle to only 28.5 inches, making them convenient to use on stairs, for storage in a closet, on a maid's cleaning cart, or to hang on a hook in a closet. Good for cleaning low to medium pile carpeting and bare floors, and best for vacuuming tight spaces, small apartments, college dorms, or for the elderly. Enjoy vacuum cleaner features such as 2 stage micron filtration, lightweight body just over 13 lbs, dustbag change indicator, and 3 position switch to select bare floor or carpets with fingertips. On-board vacuum cleaner tools include: 2 extension wands with a built-in crevice tool, eight foot hose.

Our Price: \$229

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka Sanitaire Commercial  
SC5815 HEPA Vacuum Cleaners

Very Good



\$399.95

Click to enlarge

New for 2004! These Sanitaire SC5815 commercial hepa upright vacuum cleaners are similar to the new Sanitaire SC5845 units, except these use vacuum bags. The vacuums help reduce the symptoms of allergies and asthma with a hepa sealed filtration system, while offering the durability and hard working parts of a commercial vacuum cleaner. The washable hepa filter captures dust and allergens from the air down to .3 microns in size. These long-lasting models with commercial motors are also surprisingly quiet and they have many additional features that make cleaning easier, such as a super stretch hose that reaches 10 ft., a clear brush roll view window, and an extra long 15' cleaning path - longer than many other upright models.

Our Price: \$399.95

Free Shipping on this vacuum cleaner!

[Read More](#)  
[Buy Now!](#)

Eureka Sanitaire Commercial  
SC5845 Bagless HEPA Vacuum  
Cleaners

Very Good



\$399.95

Click to enlarge

New for 2004! These Sanitaire 5845 commercial hepa upright bagless vacuum cleaners share similar features to the Sanitaire SC5815 units, except these are bagless. With one of the largest, most convenient dirt cups in the industry, a vacuum bag is never needed for these models. We do not recommend bagless vacuums as the best for allergy sufferers, but for everyone else they are fine. The vacuums offer the durability and hard working parts of a commercial vacuum cleaner, and the washable hepa filter captures dust and allergens from the air down to .3 microns in size. Many additional features make cleaning easier, such as a super stretch hose that reaches 10 ft., a clear brush roll view window, and an extra long 15' cleaning path.

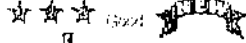


\$729.95

[Click to enlarge](#)

Our Price: \$399.95  
Free Shipping on this vacuum cleaner!  
[Read More](#)

Electrolux Aplitude Hepa Upright Vacuum Cleaner



New for 2004! These Electrolux Aplitude upright vacuum cleaners combine innovative and healthy washable hepa H12 filtration with a powerful 1400 watt and 12 amp motor to clean all types of carpeting - plus 4 high quality attachments designed to clean bare floors, upholstery, stairs, and more. The washable hepa filter captures 99% of dust and allergens from the air and saves on filter replacement costs. Features include a soft loop ergonomic handle with brush speed controls on it, 7-height carpet adjustment, a super stretch hose that reaches 11 ft., and an extra long 15" cleaning path - longer than most other upright models.

Our Price: \$339.95  
Free Shipping on this vacuum cleaner!  
[Read More](#)  
[Buy Now!](#)

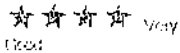


\$339.95  
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### Central and Car Vacuum Cleaners

Eureka Central Vacuum Cleaners



Good

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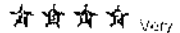
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1. [Compare vacuum cleaners](#) - Find reviews, ratings and reports by consumer experts on vacuums
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3. [New vacuum cleaners introduced for 2004](#) - Review and comments on all new vacuum cleaners sold at AllergyBuyersClub.com including vacuums by Miele, Sebo, and Electrolux.
4. [A buyers guide to hepa vacuum cleaners](#) - How to choose a vacuum cleaner, especially for allergy sufferers
5. [Choosing a canister vacuum cleaner](#) - There are three types of canister vacuum cleaners and we tell you which kind to choose and why. Bob picks some favorite vacuum cleaners in each category

For a quick features overview of vacuum cleaners we carry, see our all [canister vacuum cleaners](#), all [upright vacuum cleaners](#), all [Eureka vacuum cleaners](#), and all [Miele vacuum cleaners](#) guides.

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**DECLARATION OF CHARLES LEE MUDD JR.**

**EX. D-2**



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Green Guide 90 | May/June 2002

## The Best Vacuum Cleaner

by Allison Sloan

A good vacuum cleaner can remove such potent allergens as pollen, pet dander, dust-mite droppings, mold and mildew, along with carcinogenic smoke and soot particles. For product suggestions and comparisons vacuum, read on.

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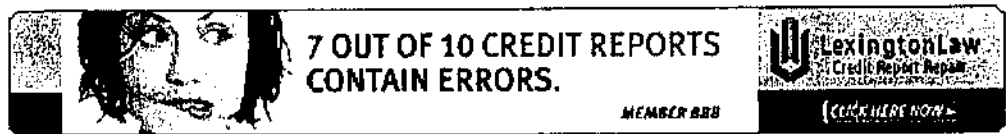
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The Best Vacuum for Pet Hair

### My Problem

I have a long hair white shepherd. I need a better vacuum that will get most of the hair. I already own a dirt devil and it stinks.

Help!  
*Val*

### Convertible Pro-Shark

I have a perfect vacuum cleaner for him to try out it is called the Euro-Pro Shark upright vacuum cleaner that can be converted into a hand held vacuum cleaner. I have used the hand held vacuum cleaner on cat hair and it works trust me. This vacuum cleaner can be purchased in almost any department store that carries appliances for your home.

The first time I heard about this type of vacuum cleaner was on an infomercial. I assure you that this vacuum cleaner really works.

*Camu*

### Shop Vac Passes the Test

I have four cats and a dog. I have found that our Craftsman shop vacuum works wonders on picking up hair from the floor, furniture and carpeted cat stand. It's a lot cheaper than other vacuums, too. You can get several attachments with it.

*Victoria*

### My Experience

---

Babies

Children

Christmas

Debt

Groceries and Food

Making Extra  
Money

Natural Living

One Income  
Families

Weddings

At one point in my life, I was owned by 38 cats (I raised and showed various breeds) and two longhaired dogs. Talk about hair! The easiest and cheapest method I found for dealing with it on upholstery is to put on a regular household rubber glove and rub your hand over the surface. The hair will form long "ribbons" which are easy to vacuum up, or just pick them up and throw them away.

For carpets, I lightly mist the surface with a dilute mixture of fabric softener and water. Allow drying, then vacuuming as usual. The fabric softener mix seems to cut down on any static electricity, which is probably responsible for the hair clinging to the carpet fibers.

Thoroughly brushing your dog every day, especially during the major shedding season in spring, will help reduce the amount of hair. During very hot weather, you might also consider having your dog clipped. He/she will be cooler, and the hair that does shed won't be as noticeable as quickly.

*W.*

### **Vacuum and "Stair Tool"**

The very best is Oreck. It's lightweight, so you'll be more inclined to use it. Also, those lint removers--the ones on a roller--are terrific for picking up hair. On carpeted stairs, take a small amount of water (about a quart), dip a dollar store brush in it, and brush the carpet. You'll be amazed with how much hair you'll get. It's a labor of love, but remember to brush your dog at least every other day, preferably outside. If you must groom your pet indoors, do it in a non-carpeted area, and use the lint remover (have it handy before you begin), to get the fur.

*VZ*

### **Turned to Fantom Fury**

We also had a Dirt Devil, and hated it! We now have a Fantom Fury bagless vacuum, with a HEPA filter. Our two dogs are shorthaired, but shed year round, and this vacuum does a super job of getting up all the hair. The cost was about the same, but the difference in performance is amazing.

*Peach*

### **Found the Hoover Wind Tunnel to Work**

I have had almost every major brand of vacuum on the market. The one I have now is, by far, the best. It is a Hoover Wind Tunnel (Premium). I have three young children (ages five, seven & nine months) who are very rough on my carpet. The older girls and I all have very long hair which get everywhere, not to mention the sand and grass tracked in from outside. I had a Dirt Devil, which would not pick up lint or hair, much less anything as heavy as dirt. The Hoover, however, picks up everything you can see and has an imbedded dirt finder, which gets the stuff you can't see. My carpet looks new after every vacuum. It costs about \$400, which is a little high for a vacuum, but it is well worth the expense. I'm sure I spent more than that on all the other machines I tried and tossed after one year of usage. I have the bag version, but it also comes in a bagless version.

*LN*

### **Small, Light and Powerful**

To the lady looking for a good vacuum: Without a doubt I'd recommend the Fantom Lighting. Initially my husband and I bought one because it was small and light and I could operate it with my bad back. However, we have been more than happy with the results. We have two indoor cats that shed year-round. Not only does our Fantom do a great job of picking up the fur; it also removes an enormous amount of dust. Plus it has an HEPA-filter, and even friends with allergies enjoy a visit if we are careful to vacuum everything (including furniture) before they arrive.

The Fantom is bagless, comes with a great warranty, and the HEPA-filter only needs to be changed once a year. (Hint: buy the HEPA-filter at Wal-Mart, not a vacuum specialty store for significant savings)

*Carmen*

### **Professional's Choice**

First off, I am a professional cleaner. I vacuum a LOT! My contracts include a banquet facility, a sports bar(lots of peanuts, pretzels and other nasty things to vacuum up), a small racquet ball/tennis club (grass, hair, paper), a high end restaurant (crumbs and food bits), a small clothing store (hair and tracked in dirt) and a large apartment complex (where I do move out cleanings only). I am the last one in to tidy after the maintenance man and the painter.

I always suggest skipping the "bargain store" brand vacuums and going straight to the commercial models. Eureka makes a (blue) home version of their (red) commercial Sanitaire that is very good that cost a bit less. Sanitaire is my personal favorite. My employees and I have tested many, many vacuums over the years. Some only made it a week before I took it back went back to Eureka.

I have also had a fairly good experience with a Fantom vacuum. One of my employees brought one in that she had purchased as a scratched store model (top of the line) so it had been slightly used. We ran it mostly for the very convenient hose feature for almost three years. Please never get an Oreck. They advertise that hotels use them, but even their commercial model fell apart on me in about seven months use. Very disappointing since it seemed to have potential in the beginning. We also disapprove of Dirt Devil for the sheer fact that they fall apart so easily and just don't last. Kirby's are clunky and heavy, hard to keep clean and maintained. We tried out some Panasonic and Sharp vacuums for about a month, I think they make their vacuums under a different name now, but they also don't last. What a waste!

Most people balk at the initial cost of a good commercial vacuum, but these are really made to take a beating and run for long periods without overheating. They are made to pick up tiny dirt, small hairs as well as larger chunks. Even running over small screws has not hurt mine. Another huge plus of the commercial vacuums is that most are made for easy operator maintenance and care. The parts are readily available and easily installed or cleaned, lubricated and checked by the owner. Ask your dealer to show you how to do the take down and maintenance. If he won't, you go somewhere else and say so.

Commercial vacuums last many, many years. I run my personal work vacuum at least four hours a day and it is now two and a half years old and running strong (well over 3500 hours). I expect to use it for at least another two years, even then I will trade it in as a usable unit and invest in a new one.

I use the same brand in my home. Mine is currently six years old and I expect to be using it for another 20 years. My business currently owns four Sanitaires that all work great.

If you can, get a vacuum with a reusable bag or cup to save on the paper filters. Keep your vacuum cleaned. Pick off the bits that collect on your beater, wipe down the base to keep it from building gunk and friction.

One really good hint for any vacuum is to empty your bag often, even if it is not full. It will really extend the life of your vacuum. Your reader who has the dog hair problem may be helped by simply emptying her filter and cleaning her beater every time she vacuums. Another problem she may be having is that she is vacuuming too fast. Try going more slowly over the areas to give your vacuum time to suck it up. Most people vacuum too fast. The key is slower and consistent overlapping strokes.  
*HG*

### **Traded Fantom for a Riccar**

I had purchased a Fantom vacuum but the motor burned out after three years. I asked the salesman at a shop that sells and repairs sewing machines and vacuum cleaners how much it would be to repair it. He recommended that I invest the money in a Riccar vacuum, because we have two chow dogs and it would be more efficient at picking up the fur. He said that's why the Fantom vacuum was not working, it was not made for long dog hair.

I have been using the Riccar for three years now and am very pleased. It has stronger suction than the Fantom. I thought the bagless vacuums were supposed to have stronger suction, but I have found that this is not true. Another nice feature of the Riccar is that if there is a clog in the

machine, it will automatically shut the motor off. That way you will avoid burning the motor. This happened to me once; there was a huge wad of dog fur in the hose. It was really great to have this feature in the vacuum because it prevented the vacuum from being damaged.

*Sherry*

### **Quality Comes with a Price Tag**

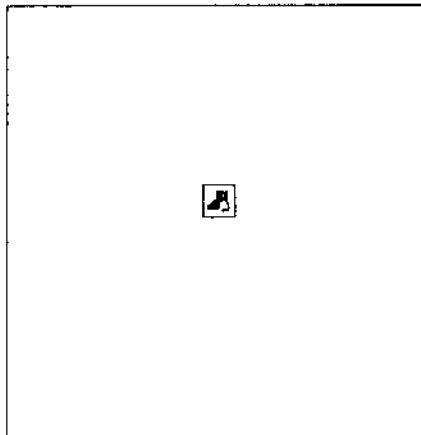
Most people agree that the three "expensive" companies -- Electrolux, Kirby, and Rainbow -- offer the best vacuum quality. I have a friend who worked for Electrolux for a short time so I have learned a lot about that particular brand and am partial to it. The great thing about these machines is that they last years and years. My friend serviced machines from the 1950's that people were still using as their original vacuums. However, the prices of these machines are extremely high. One way

around this is to call the shops in your area to inquire about used machines. The companies often take trade-ins of older models to encourage people to upgrade to new ones, and frequently sell these inexpensively. You can also get free in-home demonstrations for these products so you can judge the quality for yourself.

Alternatively, check out some consumer magazines with articles about vacuums at your local library and decide what brand you think will best meet your needs. Then call local vacuum repair shops to see whether you can get a used vacuum of a similar model.

*Kristi*

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**EXHIBIT 1**

**DECLARATION OF CHARLES LEE MUDD JR.**

**EX. D-4**

# What's the World's Best Vacuum?

From tiny robot vacs to the \$1,100 Miele, our writer tests them all.

By Seth Stevenson

To find out which vacuum cleaner is best, I tested eight different models that varied widely in cost and design. Which should you buy? First off, any vacuum purchase requires a few big decisions, which include:

## Upright or Canister?

Uprights are the tall, vertical, one-piece vacuums you push with a handle. Canisters consist of a little module you pull around on wheels behind you. Uprights excel on wide tundras of open carpet. Canisters, with their myriad nozzle attachments, do their best work high up in a jungle of bookshelves and drapes. ("Above-floor cleaning," they call this in the biz.)

Both types will do a fine all-around job. But personally, I'm an upright fan. Dragging around a canister makes me feel like I've been harnessed—like I'm a husky hauling a teeny little sled across my carpet.

## Bagged or Bagless?

The current industry schism. Both systems suck air the same way—the difference is just a matter of whether the dirt inside that air gets trapped in a disposable bag or (with bagless) in a reusable container.

Bags have ruled the market for decades, but their days may be numbered; bagless seems to be rapidly gaining ground. Even Hoover, for years an old-guard bagged stalwart, has recently rushed to meet rising demand with a new line of bagless models. Ultimately, bagged-to-bagless may be among the great consumer paradigm shifts of our age—up there with wired-to-wireless.

So, how to choose? Well, for bagless vacuums, the advantages are:

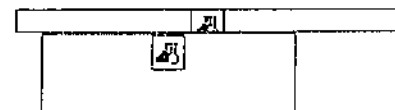
- 1) The containers are see-through, which means you can easily see when a bagless vacuum has had its fill of dirt and needs to be dumped. With a bag you have to check all the time, opening up the vacuum and kneading the bag with your hands, and you often feel like you're guessing.
- 2) It's a hassle and an expense (perhaps \$50 per year depending on how much you vacuum) to buy new bags, and it's a pain to install them (which, again depending on use, could be every few weeks).
- 3) There's the environmental angle, what with all that disposable paper.

In the end, I prefer a good bagless. It's just easier. To quote a call to arms I read on one online vacuum chat board: "GET RID OF THE BAG, GET RID OF THE PROBLEM!"

## HEPA or Not HEPA

It's an allergies thing. HEPA means high-efficiency particle arrest. A HEPA-certified vacuum filter will trap even very fine dust, preventing it from escaping back out into your house. This is good news if you have allergies. If you don't have any allergies, though, you likely won't notice any difference. And if you've got truly horrid, eye-reddening allergies, well, you should probably go ahead purchase a central vacuum system. (With this system, the motor and filter are installed in one place outside your house, and you plug your vacuum hose into various permanent outlets within.) A central vacuum sucks fine dust out permanently, so there's no chance that it will escape back into the room.

## And Now, on to the Testing



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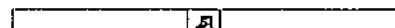
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I set myself up in the carpeted conference room of my office building, surrounded by my eight test vacuums, and devised the following challenges:

- 1) I dropped animal crackers on the floor and ground them in with the heel of my shoe, to see which vacs could pry crumbs from the carpet fibers.
- 2) I collected hair clumps from a friend's shedding dog and mashed them into the carpet with the palm of my hand, to see which vacs could pick up pet hair.
- 3) I dropped fistfuls of pennies on the carpet, to see what sort of havoc they might wreak on vacuum innards.
- 4) I plugged in and ran four vacuums at a time, which a) allowed me to judge their suction power side by side; b) created a roar akin to a midflight RAF jet; c) blew a fuse in the conference room, causing a power outage.
- 5) I dumped out, and then vacuumed up, piles of Official American Household Dirt that I had ordered. This mix of 90 percent silica and 10 percent talc was determined by the American Society of Testing and Materials to offer a blend of large and small particles, thus accurately capturing the nature of dirt from the typical American household. Samples of this dirt were mailed to me in small plastic baggies, which were in turn packaged in a plain brown envelope.

I also spent the past few weeks browsing online vacuum chat boards. People who post on these boards fall fairly neatly into three groups: lonely heartland housewives; obsessive collectors of rare vacuums, like vintage Rainbows and Electroluxes; and lastly, people who just like to think and talk about vacuums. This last group fascinates me—I find them equal parts beautiful and sad.

I didn't learn much from these chat boards, as many threads quickly turned into fights over who slept with whom at the vacuum-collectors conference. (Honestly, I saw this happen repeatedly.)

### **And at Last, on to My Findings (From Worst to First)**

Oreck XL Deluxe, \$369.95 (plus shipping). Worst by far. Orecks get no love from the chat boards; "95% promotion and 5% product," said one vacuum-store owner I spoke with. (Orecks are available at some retailers but are sold mostly through telephone orders and promotional mailings. The Oreck company boasts about the XL's light weight (only 8 pounds—other vacs can be double or triple that), but it's horribly underpowered. It couldn't even suck pennies off the carpet because they were too heavy. No other vacuum had this problem. Plus, the Oreck's vacuum bags are unwieldy, and its tubes are known (says a vac-store manager) for getting clogged because they're too narrow. Finally, don't believe the ad where the Oreck lifts a bowling ball—that's a physics trick performed with a special funnel. Despite its hefty price, the Oreck just feels cheaply made.

Euro-Pro Shark Sweeper, \$79.80.

You may have seen infomercials for this vacuum. It's a cordless, rechargeable, battery-powered sweeper, and it's actually not horrible. It's feather-light, and going cordless is incredibly convenient. The problem: It just doesn't clean well enough on carpets. It has no suction mechanism—just a spinning brush roll—so while it sweeps up the surface shmutz into its little dirt cup, it fails to suck out the dirt that's deeper down in the carpet. On hard floors, of course, it works great, utterly replacing a broom and dustpan. I can recommend the Shark if you live in a home with very little carpeting.

Hoover Self-Propelled Bagless Upright, \$379.95.

One of Hoover's new bagless offerings. This thing is a beast—by far the heaviest vacuum I tried and tough to maneuver around. It's "self-propelled," but for me this mostly meant it didn't want to go where I wanted it to. It has very aggressive brush-roll spinning (or agitation, as they say in the biz). Some Hoovers have been known to melt through carpets if left agitating in one place for too long, so watch out for that. Overall, a decent vac, but just too heavy and nothing to write home about. (Although it does have a headlight, which I like because it's ridiculous. I mean really, a headlight? On a vacuum? Why?)

Miele Silver Moon, \$1,129.95.

What kind of vacuum do you get for over a grand? A regular old vacuum, as far as I can tell. Yes, it's well-

constructed, with high-quality plastic and a sleek, minimalist look. The chat-boarders say it will last 15-20 years. (You'll need to replace your average vacuum four times over in that time span.) And it's very quiet, which is a huge plus. But it's still just a vacuum. It's got bags you have to throw out and replace. You still have to drag it around (it's a canister). What's more, it had the shortest cord of any vacuum I tested (a giant negative in my book—nobody likes to unplug and resituate mid-vacuuming) and also the shortest hose. For this much lettuce, I expected miracles. All I got was a pretty good vacuum.

Roomba Intelligent FloorVac, \$199.99.

This is the little robot vacuum that purports to clean your carpets all on its own. You set it in the middle of a room, turn it on, and it self-navigates around until it's covered every nook and cranny. I loved this adorable droid, despite its flaws. The navigation program is good, and in the two rooms I tried it in, the Roomba didn't miss a spot. I kept thinking, "No way you're getting under that desk chair, little dude!" and yet it always did. The drawback: Like the Shark Sweeper, the Roomba has no suction—just agitation—so it gets the visible stuff but leaves deeper dirt behind. On hard floors, though, this thing is an absolute monster. Set it up in your tiled kitchen and go run some errands. (I'm betting within the next few years, they'll perfect the Roomba for carpets, too.)

Hoover WindTunnel Bagless Canister, \$399.95.

Another new Hoover bagless, but this time a canister. A really solid entry, I thought, as it performed well at all tasks. To my eyes, not much different from the Miele canister. Except the Hoover is bagless, which I prefer. It's easy to use, compact and light; it also has cute retro styling with a sort of PT Cruiser look. The only time it failed me was on the pennies test: Its brush roll once stuck and jammed when a coin got wedged in it.

Dyson DC07, \$419.94.

British inventor James Dyson created thousands of vacuum prototypes (a sucker born every minute, I suppose) before arriving at his cyclone bagless system. It's complicated, and you should go to [www.dyson.com](http://www.dyson.com) for the full explanation, but the upshot is that everyone, from vac-store folks to chat-boarders, seems to agree that the Dyson system creates and sustains incredibly powerful suction. And indeed, according to my nonscientific test (I held my palm against the open hose), it tied with the Miele for strongest suck. For me, though, what makes this upright bagless the winner is its superior design. Longest cord by far. Longest hose, too. Attractive styling. All of which make it just a joy to push around the carpet. And I love the big, clear dust container. You can see exactly what you've picked up (providing a sense of accomplishment), and, of all the bagless vacs, it's the easiest to empty out, requiring only the pull of a plastic trigger for a trapdoor to open and all the dirt inside to vacate. Dyson claims the filters never need changing—just an occasional washing. These Dysons are new to the marketplace, and it remains to be seen how durable they'll be, but they're already causing a sensation on vacuum chat boards. This clear winner's less than half the cost of a Miele, and just as good.

For more luxury shopping articles, click [here](#).

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**EXHIBIT 1**

**DECLARATION OF CHARLES LEE MUDD JR.**

**EX. D-5**



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## VCD - Best Vacuum Buys On The Net

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### Merchant Reviews

[VCD - Best Vacuum Buys On The Net](#) BUYER PROTECTION

Vacuum Cleaners, Vacuum Cleaner Bags, Belts, and Filters, Sewing Machines, Electronics, Safe, Secure and User Friendly!

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Average Merchant Rating (from 556 ratings)

Overall	☆☆☆☆½
Price	☆☆☆☆½
Shipping Options	☆☆☆☆½
Delivery	☆☆☆☆½
Ease of Purchase	☆☆☆☆½
Customer Service	☆☆☆☆½

#### About Merchant Ratings

Excellent	☆☆☆☆
Very Good	☆☆☆☆
Good	☆☆☆☆
Fair	☆☆☆☆
Poor	☆☆☆☆
No rating submitted	N/A

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#### Excellent

☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/31/2004)

I bought another vacuum after buying the first and receiving it in 3 days... the second purchase was just as prompt as the first.

Was this review helpful to you? [Yes](#) | [No](#)

[Report abuse](#)

Overall	☆☆☆☆
Price	☆☆☆☆
Shipping Options	☆☆☆☆
Delivery	☆☆☆☆
Ease of Purchase	☆☆☆☆
Customer Service	☆☆☆☆

#### Very Good

☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/31/2004)

Overall	☆☆☆☆
---------	------

The vacuum I ordered arrived on time, works fine, and seems-- at this point--to be a good purchase. My only disappointment is that I could have saved about \$30.00+ dollars had I done one more research on the internet as other merchants had the same item for less. Except for that, there was no problem with the purchase or delivery.

Was this review helpful to you? [[Yes](#) | [No](#)]

[Report abuse](#)

Excellent

☆☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/30/2004)

I was very satisfied with the online ordering ease as well as how swiftly I received my order. The vacuum was easy to track online and was delivered to my doorstep on the date promised!

Was this review helpful to you? [[Yes](#) | [No](#)]

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Excellent

☆☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/30/2004)

This was a house warming gift and everything went well! So I am giving VCD 5s all around. Had the vacuum not been a good one or something come up, I am not sure I would have rated VCD differently due to there return policy!

Was this review helpful to you? [[Yes](#) | [No](#)]

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Excellent

☆☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/30/2004)

Excellent turnaround from order to delivery. Best prices I could find for the product I wanted.

Was this review helpful to you? [[Yes](#) | [No](#)]

Price ☆☆☆☆☆  
Shipping Options ☆☆☆☆☆  
Delivery ☆☆☆☆☆  
Ease of Purchase ☆☆☆☆☆  
Customer Service ☆☆☆☆☆

Overall ☆☆☆☆☆  
Price ☆☆☆☆☆  
Shipping Options ☆☆☆☆☆  
Delivery ☆☆☆☆☆  
Ease of Purchase ☆☆☆☆☆  
Customer Service ☆☆☆☆☆

Overall ☆☆☆☆☆  
Price ☆☆☆☆☆  
Shipping Options ☆☆☆☆☆  
Delivery ☆☆☆☆☆  
Ease of Purchase ☆☆☆☆☆  
Customer Service ☆☆☆☆☆

Overall ☆☆☆☆☆  
Price ☆☆☆☆☆  
Shipping Options ☆☆☆☆☆  
Delivery ☆☆☆☆☆

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Ease of Purchase ☆☆☆☆☆  
Customer Service ☆☆☆☆☆

**Excellent**

☆☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/30/2004)

Very good price and fast delivery of my vacuum cleaner. When Im ready to buy again, Ill check here first. GT Fairfax, Virginia

Was this review helpful to you? [[Yes](#) | [No](#)]

Overall ☆☆☆☆☆  
Price ☆☆☆☆☆  
Shipping Options ☆☆☆☆☆  
Delivery ☆☆☆☆☆  
Ease of Purchase ☆☆☆☆☆  
Customer Service ☆☆☆☆☆

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**Excellent**

☆☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/29/2004)

I ordered the wrong item. They took it back and sent the correct item pronto!

Was this review helpful to you? [[Yes](#) | [No](#)]

Overall ☆☆☆☆☆  
Price ☆☆☆☆☆  
Shipping Options ☆☆☆☆☆  
Delivery ☆☆☆☆☆  
Ease of Purchase ☆☆☆☆☆  
Customer Service ☆☆☆☆☆

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**Excellent**

☆☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/27/2004)

This was my first on-line purchase and I couldnt be happier. I purchased a Sanitaire SC684 upright vacuum cleaner. I had looked at this vacuum in stores near me. I got the cleaner for \$34.00 less than the store price. The customer service person e-mailed me when it was shipped and I received it in 4 days. I especially like this vacuum cleaner because I can vacuum all 3 of my bedrooms without unplugging it from the hall receptacle. I have arthritis in my arms and the vacuum cleaner is light ...

[Read full review](#)

Overall ☆☆☆☆☆  
Price ☆☆☆☆☆  
Shipping Options ☆☆☆☆☆  
Delivery ☆☆☆☆☆  
Ease of Purchase ☆☆☆☆☆  
Customer Service ☆☆☆☆☆

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**Excellent**

☆☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/26/2004)

I purchased a Hoover F7425-900 SteamVac V2 Widepath carpet cleaner. After placing the order, and printing out the order that appeared on the monitor, I expected to receive a confirming e-mail. When I didnt, I phoned customer service, and the verified that the order had been placed. We determined that since their confirmation e-mails go out in large groups, my spam blocker probably stopped the confirmation. When it was time to ship my purchase, there was a discrepancy between the shipping ...

[Read full review](#)

Overall	☆☆☆☆☆
Price	☆☆☆☆☆
Shipping Options	☆☆☆☆☆
Delivery	☆☆☆☆☆
Ease of Purchase	☆☆☆☆☆
Customer Service	☆☆☆☆☆

[Report abuse](#)

**Very Good**

☆☆☆☆☆ by a VCD - Best Vacuum Buys On The Net customer via post-transaction survey (08/26/2004)

All is well - initially they didnt have the product I wanted but were able to substitute another vacuum. After that all went quickly and delivery of product was on time. Thanks

Was this review helpful to you? [Yes](#) | [No](#)

Overall	☆☆☆☆☆
Price	☆☆☆☆☆
Shipping Options	☆☆☆☆☆
Delivery	☆☆☆☆☆
Ease of Purchase	☆☆☆☆☆
Customer Service	☆☆☆☆☆

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Vacuum Cleaners, Vacuum Cleaner Bags, Belts, and Filters, Sewing Machines, Electronics, Safe, Secure and User Friendly!

[Write a review](#)

Average Merchant Rating  
(from 556 ratings)

<b>Overall</b>	☆☆☆☆ 1/2
<b>Price</b>	☆☆☆☆ 1/2
<b>Shipping Options</b>	☆☆☆☆ 1/2
<b>Delivery</b>	☆☆☆☆ 1/2
<b>Ease of Purchase</b>	☆☆☆☆ 1/2
<b>Customer Service</b>	☆☆☆☆ 1/2

About Merchant Ratings

<b>Excellent</b>	☆☆☆☆
<b>Very Good</b>	☆☆☆☆
<b>Good</b>	☆☆☆☆
<b>Fair</b>	☆☆☆☆
<b>Poor</b>	☆☆☆☆
<b>No rating submitted</b>	N/A

### Contact Information

**Customer Care:**

E-Mail: [info@netvacuum.com](mailto:info@netvacuum.com)

Phone #: 800-388-1738

Online: <http://www.vcdiscouter.com/info.html>

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### Features and Services

**Ordering Methods:**

Online

Email

Phone or Toll Phone

**Safety:**

Privacy Policy: <http://www.vcdiscouter.com/privacypolic...>

Online Order Tracking System

Special Offers

**Payment Methods:**

American Express

Discover

Mastercard

Money Order

Personal Check

Visa

**Special Offers:**

Description: Free Stuff! Free Gifts and/or Ground Shipping included with purchase of select models!

URL: [www.vcdiscouter.com/freestuff.html](http://www.vcdiscouter.com/freestuff.html)

**Delivery Methods:**

Priority Next Day

Standard Ground

Standard Next Day

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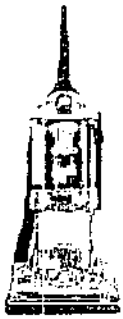
**EXHIBIT 1**

**DECLARATION OF CHARLES LEE MUDD JR.**

**EX. D-6**

Search

## Eureka 4885BT Whirlwind True Hepa Bagless Cyclonic Vacuum Cleaner



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Manufacturer: [Eureka](#)

Our Price: \$217.76

Average Customer Rating: 4.77 out of 5

### Description:

With the Eureka Whirlwind upright, there's no need to rely on mere eyesight to determine whether your floor is clean. This vacuum supplies the features to ensure a thorough vacuum job *and* the feedback technology to help you gauge them. For starters, Eureka's Dirt Alert device uses a beam of light to scan the floor in front of the machine. If debris breaks up the beam, an indicator light lets you know to keep vacuuming. Once dirt is in the machine, it spins through the Whirlwind's cyclonic dust collector into particulate chambers nestled in a see-through cup. When the dust cup is full, you just unhook it and dump it out. The HEPA filtration system, perhaps the Whirlwind's most desirable feature, filters both suctioned air and exhaust to trap ultra-fine particles. Pollen, dander, and spores--down to 0.3 microns in size-- stay inside the machine where they can't trigger allergies. A pre-motor filter, that can be rinsed clean regularly, assists the HEPA filter, which requires replacement about twice yearly. Lights on the feedback panel let you know when to clean or change the filters.

The Eureka Whirlwind is designed for carpet or bare floors, with a hardwood setting and eight carpet options. On-board attachments include a crevice tool, a combo brush for furniture and upholstery, two extension wands, and a see-through, clog-

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- Storage & Organization
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resistant hose. Built with an ergonomically curved grip, a no-tip design, and a quiet motor, the vacuum is comfortable and convenient to use. The 15-inch cleaning path, oversized brush roll, and wide-beam headlight, as well as the ability to clean 11 feet above the floor are all nice features. A back-mounted helper handle even makes the Whirlwind easy to take up and down the stairs. --Emily Bedard

### Spotlight customer reviews:

Customer Rating: 5 out of 5

Summary: Best Vacuum you can buy!

Comment: After hours of research and trying out vacuums I trusted the reviews on this site and purchased this vacuum. I was pleasantly surprised. The power of this vacuum is amazing. I steamed cleaned my carpet the day before this machine arrived. I still got a container full of dirt. Don't waste money on Hoover or Dyson. This vacuum is the best by far. Goodbye Hoover, hello Eureka!

Customer Rating: 5 out of 5

Summary: Very good!!

Comment: After having read the reviews on this site I decided to go ahead and purchase this particular vacuum cleaner. I have a dog, and in the past previous vacuum cleaners have choked and died on the dog hair! This vacuum cleaner is a marvel. It picks up dog hair with ease, makes my carpets look like new, and even tells me when there is still dirt on the carpet, amazing! I would highly recommend this vacuum for those with pets, especially the long haired variety. It is also great at getting dust out of the carpet. Being in Alaska, we get a lot of dust once summer sets in. I was amazed, and horrified!, at the amount of dust coming out of my carpet. Needless to say, I am very proud of my carpets now and show off my Eureka to all who are interested...P.S. I guarantee it will fascinate your husband to see the dirt collect in the see through container...and make him vacuum more! But keep this to yourselves ladies ;)

Customer Rating: 5 out of 5

Summary: Super Vacuum!

Comment: Now THIS is a vacuum! Very minimal assembly required - just snap a few pieces in place. Instructions easy to follow. Super suction and cleaning power - is picking up stuff my Hoover wouldn't. I'm genuinely amazed at the amount of dust and pet hair it is getting out of the rug.

Quality and cleaning ability is exceptional for the price. No other cleaner I've had even begins to compare. It is shipped double-boxed, and packing inside protects the vacuum during transit.

It IS heavy and solid - but maneuvers easily enough. There is a small extra charge for shipping due to package size and weight.

Vacuum is bagless - saving money there, too. Filtration system is excellent for anyone with asthma or allergies. If you empty the dust cup slowly and carefully there is minimal dust.

All in all, this is one of the best purchases I've ever made. I highly recommend this vacuum!

[Buy it now at Amazon.com! »](#)

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